

GENERAL DYNAMICS

Ordnance and Tactical Systems

Healdsburg Supplier Quality Requirements

QR-0022

Revision	Date
-	02/27/2019

First Article Inspection Plan Required

Revision History

REV.	CN #	DATE INCORP.	NOTES
-	40764	02/27/2019	Initial Release

Requirements

The Seller shall prepare a First Article Inspection (FAI) plan for the items to be delivered under the Purchase Order. A copy of the plan shall be submitted to the GD-OTS Buyer for approval within thirty (30) days after purchase order award. The FAI plan shall include as a minimum:

- a. Identification of Item(s)
- b. First Article Schedule (dates, location, etc.)
- c. Inspection/Test to be performed (if not specified by GD-OTS)
- d. Accreditation documents for independent 3rd party laboratories performing NDT.
- e. Characteristics/Features to be inspected or tested (if not specified by GD-OTS)
- f. Method of Inspection (visual, test equipment, gage, etc.)
- g. Measuring or Test Equipment to be used

The Seller shall take into account that all inspection is to be performed on the item(s) that have been produced using materials, tooling, processes, facilities/equipment, and procedures identical to what will be used during regular, normal, production.