

GENERAL DYNAMICS

Ordnance and Tactical Systems

Healdsburg Supplier Quality Requirements

QR-0027

Revision	Date
-	02/27/2019

Control of 3rd Part Independent Inspection/Testing

Revision History

REV.	CN #	DATE INCORP.	NOTES
-	40764	02/27/2019	Initial Release

Requirements

When required on the drawing, other specification document, and/or Purchase Order, the Seller shall use only accredited laboratories with a scope of accreditation allowing the performance of such testing / inspection. Prior to the performance of any testing (or inspection) to be performed by an outside laboratory the Seller shall submit to the Buyer the name of the laboratory, the laboratory's certificate of accreditation, and the laboratory's scope of accreditation for approval. Accredited Certification Bodies recognized by GD-OTS are, but may not be limited to, A2LA (American Association of Laboratory Accreditation) and Nadcap (National Aerospace and Defense Contractors Accreditation Program).

Use of a laboratory not accredited by either A2LA or Nadcap shall require approval of the Buyer prior to use. Copies of the test / inspection report shall be provided to the Buyer, test / inspection reports shall include the specification (Drawing with Revision for items receiving dimensional inspection) that was applied, the individual requirements, actual measured results, and a Pass/Fail conclusion. The report must be signed by the testing / inspection facility. If the required NDT is for radiography, an adequate method of identifying and cross-referencing each x-ray film exposure shall be provided in report form. When parts are serialized, the serial numbers must appear on the report (and film if for x-ray) with the control number. NDT records shall be submitted with each shipment to the Buyer and shall include x-ray film when required by the Purchase Order.