

# Ordnance and Tactical Systems

## **Healdsburg Supplier Quality Requirements**

QR-0028

Revision	Date
-	02/27/2019

### **SQR Title**

### **Revision History**

REV.	CN#	DATE INCORP.	NOTES
	40764	02/27/2019	Initial Release

#### Requirements

A Product and Process Control Plan (PPCP), for modification to the original part, in supplier format shall be reviewed and approved through the GD-OTS buyer prior to modifications and be accessible for audit at any time. This plan shall include all significant process parameters and significant product and inspection characteristics. A single plan may apply to a family of products produced by the same process provided that all unique areas are delineated. The supplier's plan shall include the applications of related commercial or military specifications/standards used as guidance. Changes to this plan will be approved through the GD-OTS buyer. GD-OTS may direct changes to the plan.

Printed copy for reference only.

Definitions and Responsibilities per QR-0001

For current version, see: www.gd-ots.com/hlds/QR/