

GENERAL DYNAMICS

Ordnance and Tactical Systems

Healdsburg Supplier Quality Requirements

QR-0032

Revision	Date
-	02/27/2019

Accuracy and Calibration of Inspection Equipment

Revision History

REV.	CN #	DATE INCORP.	NOTES
-	40764	02/27/2019	Initial Release

Requirements

The Seller shall provide all acceptance inspection equipment necessary to assure conformance of items to the requirements of the Purchase Order (except for any equipment provided by the Buyer or U.S. Government). All such equipment shall be subject to review by the Buyer (and possibly the Government) and shall be available for use at the time of First Article submission, or on-site Source Inspections. The Seller shall maintain the acceptance inspection equipment within a controlled calibration system that requires established intervals for calibration against certified standards traceable to the National Institute of Standards and Technology (NIST). The accuracy of acceptance equipment shall be of a ratio of at least 10 to 1 greater than the tolerance of the characteristic or feature to be measured unless written approval is obtained from the Buyer.