

# GENERAL DYNAMICS

Ordnance and Tactical Systems

## Healdsburg Supplier Quality Requirements

QR-0035

Revision	Date
-	02/27/2019

### Drawing Key Characteristics (Cpk – Process Capability)

#### Revision History

REV.	CN #	DATE INCORP.	NOTES
-	40764	02/27/2019	Initial Release

#### Requirements

Key characteristics specified on GD-OTS drawings require ongoing verification of the Cpk > 1.33 for manufacturing lot deliveries. Lots which have a Cpk less than 1.33 for a key characteristic must have a plan for improvement and a screening method to assure delivered parts meet the GD-OTS drawing requirement. The drawing symbol for a key characteristic is  $\diamond$ .