

GENERAL DYNAMICS

Ordnance and Tactical Systems

Healdsburg Supplier Quality Requirements

QR-0045

Revision	Date
-	02/27/2019

Inspection for Workmanship

Revision History

REV.	CN #	DATE INCORP.	NOTES
-	40764	02/27/2019	Initial Release

Requirements

Inspection shall be conducted by whatever means necessary to ensure requirements are met. Unless otherwise specified in the PO, drawing, or referenced specifications; all visual inspections shall be done without magnification. Observations made without magnification may be verified using magnification of sufficient power to validate the visual defect initially identified. Imposed workmanship standards or requirements that specifically require examination under magnification supersede this requirement. In addition to any specifically imposed workmanship standard or requirement, "Workmanship", as used in this paragraph, includes, but is not limited to, edge break, freedom from burrs, nicks/damage to surfaces/threads, coating coverage/adhesion, etc.