



Q615 Product Acceptance System (Rev 12/31/14)

The Seller shall plan, develop, implement, control and maintain an overall product acceptance system that demonstrates compliance to all technical and contractual requirements. Where a QAPP has been required (reference clause Q609), the Product Acceptance System shall be documented in the QAPP. The Product Acceptance System shall address system, subsystem, and component requirement verification, raw material inspection, receiving inspection, in-process inspection, source inspection, and final acceptance testing at all levels, including lower tier suppliers.

Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.