



Q616 Sampling Procedures (Rev 01/08/18)

The Seller shall perform or have performed all inspections and tests to demonstrate that all material furnished under this contract conforms to all technical and contractual requirements. The Seller shall use the sampling procedures and AQL levels specified within the Technical Data Package (TDP). If the TDP does not specify a sampling procedure, the Seller shall utilize ANSI/ASQ Z1.4 (Rev 2013), General Inspection Level II, Single Sampling Plan for Normal Inspection. If the TDP does not specify an AQL for a characteristic, the following AQLs shall be used: Major Characteristics shall have an AQL of 0.40% and Minor Characteristics shall have an AQL of 0.65%. Unless otherwise specified in the TDP, Special/Safety/Critical Characteristics shall be inspected 100%.

The Seller shall maintain objective evidence of the completion and acceptance of all inspections and tests to the proper Sampling Procedure and AQL.

The Seller shall flow the substance of this clause, including this sentence, to its subcontractors that create characteristics identified in the TDP as Safety, Special, Critical, Major, or Minor, changing the relationship of the parties as appropriate to preserve the intent of the words.

PLEASE VERIFY YOUR AQL LEVELS AS THEY MAY HAVE CHANGED