



Q643 Statistical Process Control Plan (Rev 01/08/18)

Seller shall submit a Statistical Process Control Program Plan for GD-OTS approval, in Seller format, using the GD-OTS SPC Program Template QS-TP-21.0.4 and ISO 11462-1 as guidance. The Guide can be found on the entry page for the GD-OTS SharePoint collaboration site. The SPC Program Plan shall be submitted within ninety (90) calendar days of initial Master Subcontract or Purchase Order issue, whichever is earlier. Seller shall maintain SPC data and provide this data to GD-OTS or its representatives on request for review at the Seller's facility.