

GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q108	0	04/03/2019

Q108–Induction and/or Flame Hardening Requirements

Requirements

Special Process: This part number contains a special process as defined by “G02.797 General Dynamics-OTS Requirements for Induction and Flame Hardening of Steel Parts”. Supplier and/or their sub-tier suppliers shall conform to this special process requirement which must be approved by GD-OTS. A list of GD-OTS approved special processors can be found at URL: <https://www.gd-ots.com>. Each shipment shall be accompanied by one (1) legible and reproducible copy of a certificate. The First Article Inspection shall include coil or inductor identification, machine identification, fixture identification, gap between part and inductor, quenching procedure, and tool number if applicable for this process and the name of the company performing this process.