Quality Clause | Revision | Phase In Date
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Q136 | 0 | 04/03/2019

Q136–Generic Req for Statistically Valid Sampling

Requirements

Where the drawing purchase order requires a specific sampling plan, the plan specified on the drawing or in the purchase order shall be followed.

Where there is no requirement to use a specific sampling plan and the supplier wishes to use sampling to accept product in place of 100% inspection, the plan used must be statistically valid and must reject the lot when one defect is found (e.g., C=0 plans or Mil-Std 1916). Rejected lots must be 100% inspected prior to release. ANSI ASQ Z 1.4 may be used if the lot in question is rejected on 1 defect regardless of the accept/reject number listed. Any sampling plan that meets the above requirements may be used.

Statistically valid plans are available as existing industry, military or Government standards (e.g., ANSI ASQ Z 1.4, or Mil-Std-1916, etc.).