

GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q68	0	04/02/2019

Q68–AS9103, Variation Management

Requirements

Variation management of key characteristics in accordance with AS9103 shall be performed on key characteristics or processes identified on the part or assembly drawing. The AS9103 specification with applicable forms can be found at www.sae.org. Forms provided in AS9103 or equivalent shall be used to document the results, for each part or assembly produced, of key characteristics and manufacturing process elements that influence variation in key characteristics as well as the control techniques and measurement methods. Any dimensional documentation must be in the same unit of measurement as specified in the technical data package. Copies of the AS9103 report for each lot of product produced shall be submitted to the GD-OTS location where the purchase order originated with or before shipment of product, and retained by the supplier.