

GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q95	0	04/03/2019

Q95–QA Provisions (QAP) (M2,MK-19,LW50MG,MK-47)

Requirements

Suppliers shall comply with all the inspection requirements of the specific Quality Assurance Provisions including Verification Levels, Inspection Methods and approved Special Processes. Contact the GD-OTS buyer if the QAP was not received. Note that drawings which reference 12993884, General Requirements for Quality Assurance Provisions (Small Caliber Weapon Sys), have the QAP incorporated into the drawing and it is not a separate document. All characteristics listed in the QAP shall be inspected using the specified Verification Level and Gages/Inspection method. It is the Supplier's responsibility to maintain gage calibrations and calibration records on all gages.

For Purchased Assemblies: Piece parts of the assembly must meet their specific QAP requirements. Suppliers shall contact the GD-OTS buyer for approved gages/inspection hardware (including SMTE) for Special, Critical and Major characteristics. If the GD-OTS Buyer is unable to provide the specified gages, they will notify the Supplier in writing and this notification will be maintained on file by the Supplier and GD-OTS. The Supplier must then submit to GD-OTS SQA (via the Buyer) their proposed method of inspection and receive written approval of this AIE. The Supplier will note on all subsequent inspection reports their method of inspection and reference the date of GD-OTS approval.

For all piece parts and/or assemblies, the Supplier shall provide GD-OTS a Certificate of Conformance with each shipment stating that all elements of the specific QAP(s) have been met.