GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q12	1	07/28/2020

Q12-First Article Inspection (Forwarded to GD-OTS)

Requirements

The following first article inspection (FAI) requirements are applicable unless otherwise specified in the purchase order. Supplier shall perform first article inspection on each part and each part within an assembly as listed on the Parts List and/or Letter of Transmittal (Form 024-615, if applicable). First article inspection shall be performed in accordance with AS9102 which is available through SAE (www.sae.org). First article inspection shall be documented using AS9102 forms or equivalent. The First Article Inspection Report shall include objective evidence of compliance with all Design Characteristics and Drawing Requirements as defined in the AS9102.

If receipt and approval of First Article package is contractually required before shipping material, and part marking is required per drawing, a photo of the part marking as applied on the part must be included with First Article package. Photo must clearly depict marking content and location.

When an item on the GD-OTS Parts List includes a Commercial and Government Entity (CAGE) Code, Supplier shall verify procurement from the specified source by including the CAGE Code, in addition to the Part Number and Name, in the Parts List on AS9102 Form 1. Unless permission is granted by GD-OTS, Supplier shall use the same unit of measure as specified in the GD-OTS Technical Data Package (TDP). The initial FAIR shall be submitted to GD-OTS with the first production shipment. Unless otherwise directed by the GD-OTS Buyer, subsequent shipments shall be withheld until the initial FAIR is reviewed and approved by GD-OTS.

Following GD-OTS review and approval of the initial FAIR, resubmission is required after a 24-month lapse in production or in the event of other changes delineated in QSP-TMP-10.0.1. This template is available through the GD-OTS Supplier Portal (https://www.gd-ots.com/wp-content/uploads/2018/10/QSP-TMP-10.0.1.pdf). Always reference the online document for current requirements.

For current version, see: www.gd-ots.com/Williston/QC/