

GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements

Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q805	0	04/05/2019

Q805–Touch-up of Blk Anodize protect. finish MK47

Requirements

Touch-up of MIL-A-8625, Type II or III, Class 2 anodize is limited to Brush Applied Alodine (MIL-STD-171 Finish Nos. 7.3.1 or 7.3.3) and Solid Film Lubricant per GD-OTS drawing 10062886-2. The use of Solid Film Lubricant per GD-OTS drawing 172A1702 is disallowed.