

# GENERAL DYNAMICS

Ordnance and Tactical Systems

## Seattle Supplier Quality Requirements

Quality Note
[3.16]

Revision	Date
-	05/16/2012

## RADIOGRAPHIC IMAGING AND INSPECTION (X-RAY & N-RAY)

### REVISION HISTORY

REV.	EFFECTIVE DATE	NOTES
-	05/16/2012	Initial Release
The applicable revision of this document is determined by: <ul style="list-style-type: none"><li>• The revision specified on the purchase order, or</li><li>• The revision in effect at the time of the purchase order if no revision is listed on the purchase order.</li></ul>		

### REQUIREMENTS

- [3.16.A]** Supplier shall produce images of GD-OTS supplied items and transfer the images to GD-OTS for interpretation. Supplier shall submit technique record(s) and evidence of personnel certification to GD-OTS Buyer and have obtained GD-OTS Quality written approval prior to processing parts. Images, technique record and evidence of personnel certification are required to be sent to GD-OTS with parts at the completion of the job. Personnel certification information shall identify if personnel meet requirements of NAS410, SNT-TC-1A or ANSI/ASNT-CP-189.
- [3.16.B]** Supplier shall perform radiographic inspection including acceptance or rejection of parts. Supplier shall submit technique record, evidence of personnel certification, and inspection plan to GD-OTS buyer and have obtained GD-OTS Quality written approval prior to processing of parts. Images, technique record, inspection report and evidence of personnel certification are required to be sent to GD-OTS with parts at the completion of the job. Personnel certification information shall identify if personnel meet requirements of NAS410, SNT-TC-1A or ANSI/ASNT-CP-189.

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Rejected parts must be clearly identified, and individually labeled and/or segregated (required packaging may not allow for segregation).