

Ordnance and Tactical Systems

Seattle Supplier Quality Requirements

Quality Note
[4.25]

Revision	Date
-	05/16/2012

MANUFACTURING/QUALITY CONTROL PLAN

REVISION HISTORY

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REV.	EFFECTIVE DATE	NOTES		
		Initial Release		
-	05/16/2012	Initial Release		
The applicable revision of this document is determined by:				
The revision specified on the purchase order, or				
The revision in effect at the time of the purchase order if no revision is				
listed on the purchase order.				

REQUIREMENTS

Supplier shall submit for approval a copy of the Manufacturing/Quality Control plan for the material to be produced on this order. The plan shall show all operations, including inspection/test points, special processes, storage and transfer steps, process control points, packaging etc., all in their normal sequence of occurrence leading to a finished article. Controlling documents such as drawings, process specifications, inspection plans, test plans, etc. and the type of inspection and/or test (including AQL) at each applicable point shall be identified. The plan shall be submitted to the GD-OTS buyer at least 2 weeks prior to the start of manufacture and/or processing of the material. GD-OTS retains disapproval rights and may direct that changes be made.

[4.25.A] Submit an Inspection Report that states the Accept / Reject Disposition of all Critical Features called out in the Control Plan.