

1. SQAR Number	SQAR-23
2. SQAR Revision	8
3. SQAR Title	First Article Inspection Plan
4. SQAR Detail Description	
<p>The Supplier shall prepare a First Article Inspection (FAI) plan for the items to be delivered under the Purchase Order. A copy of the plan shall be submitted to the General Dynamics OTS Buyer for approval within thirty (30) days after purchase order award. The FAI plan shall include as a minimum:</p> <ol style="list-style-type: none">a. Identification of Item(s)b. First Article Schedule (dates, location, etc.)c. Inspection/Test to be performed (if not specified by General Dynamics OTS)d. Accreditation documents for independent 3rd party laboratories performing NDT.e. Characteristics/Features to be inspected or tested (if not specified by General Dynamics OTS)f. Method of Inspection (visual, test equipment, gage, etc.)g. Measuring or Test Equipment to be used <p>First Article Inspection is required on one part (unless directed by the PO) that is representative of the first production lot. Inspection methods shall be production intent.</p>	
5. Disclaimer	
<p>The following Supplemental Quality Assurance Requirement (SQAR) clause is a requirement when specified by number within the Request for Quote (RFQ), Purchase Order (PO), or Quality Assurance Document (QAD). In the event of conflict between the General Supplier Quality Assurance Requirements document, PAL 164, and a SQAR flowdown, the SQAR will always supersede. Flowdown of this SQAR to sub-tier suppliers is required to ensure final product compliance.</p>	