

1. SQAR Number	SQAR-45
2. SQAR Revision	8
3. SQAR Title	100% Inspection Required
4. SQAR Detail Description	
<p>The Supplier shall provide 100% inspection data of all features shown on drawings, specification documents, or contained in the Purchase Order for 100% of the items supplied under the Purchase Order. This shall include all applicable notes shown on the drawing. The Supplier shall identify each item individually so that the item can be traced to the inspection data. Where 100% inspection is inappropriate (i.e. destructive testing, plating compliance, painting, etc.) the Supplier shall coordinate with the Buyer the means utilized to provide the required test/inspection data such as using surrogate items (coupons) in lieu of the actual item.</p>	
5. Disclaimer	
<p>The following Supplemental Quality Assurance Requirement (SQAR) clause is a requirement when specified by number within the Request for Quote (RFQ), Purchase Order (PO), or Quality Assurance Document (QAD). In the event of conflict between the General Supplier Quality Assurance Requirements document, PAL 164, and a SQAR flowdown, the SQAR will always supersede. Flowdown of this SQAR to sub-tier suppliers is required to ensure final product compliance.</p>	