

GENERAL DYNAMICS

Ordnance and Tactical Systems

Weapons Systems Supplier Quality Requirements Site 21-Quality – Williston VT / Saco ME

Quality Clause	Revision	Phase In Date
Q206	2	01/20/2022

Q206-Part Marking Requirements

Requirements

Parts shall be marked per the applicable drawing or specification. Unless otherwise specified, the marking shall be accomplished in accordance with MIL-STD-130. Marking shall be applied in the approximate area and using the same method as depicted on the drawing.

If marking requirements are not provided by the drawing/specification or purchase order, then Bag & Tag marking shall be required. DO NOT apply the part marking directly to the part. The part number shall be applied either to a tag attached to the part or on a label affixed to a bag or other suitable container.

For parts where the Current Design Activity (CDA) is different than the Original Design Activity (ODA), the marking of the CDA number per MIL-STD-130 is permissible but NOT required.

When non-destructive testing is required and performed with passing results, the supplier shall apply their non-destructive acceptance stamp (such as an "M" stamp for Magnetic Particle Inspection and "P" for Penetrant Inspection) to the product adjacent to the part marking IAW the requirements of the applicable non-destructive testing specification. When subsequent processing would remove such identification, the stamp shall be applied to the process certification accompanying the product.

The Manufacturing authority will be considered GD-OTS unless otherwise specified on the drawing or Purchased Order. The (CAGE) code, "FSCM", "Code Ident", or "MFR" on the drawing is the GD-OTS site from which the purchase order originated, unless otherwise specified on the purchase order. Contact the GD-OTS Buyer for clarification of the appropriate code.

Select the appropriate code from the GD-OTS site CAGE codes below:

Vermont Operations, VT – 05606
Saco, ME - 26978