

1. SQAR Number	SQAR-25
2. SQAR Revision	0
3. SQAR Title	Shipping Requirements for (CFM) Customer Furnished Material
4. SQAR Detail Description	<i>(This SQAR is to be used for any item supplied by GD-OTS for further processing and return)</i>
<ul style="list-style-type: none">• Packaging must prevent damage during shipping / handling• All required documents must be included with the shipment• Documents enclosed with parts – The package of documents must be placed on top of parts in the container and outer packaging identified as “Documents Enclosed”• Documents attached to Outer Packaging – The package of Documents must be secured in such a manner that prevents loss or damage• Lot and Component Traceability<ul style="list-style-type: none">a) Lots must not be mixed during processing, Lot traceability must be maintainedb) Scrap/Yield Ratios relating to this purchase order must be established and approved by the GD-OTS Buyer prior to manufacturing processes being initiated. Supplier must monitor the inventory during Work in Process and notify GD-OTS as soon as they are aware of any potential shortages that could cause missed deliveries or delivery interruptions. Supplier will reconcile the inventory at the completion of the order and report the inventory status to GD-OTS Buyer within ten business days.c) Serialized Components (Parts with individual serial numbers): Lot integrity of Serialized components must be maintained through processing ; Serialized components should be processed in order, lowest number to highest number where possible• Required Labeling (Reference MIL STD 129P, Packaging and Labeling)<ul style="list-style-type: none">a) Purchase Order Numberb) Part Numberc) Part Descriptiond) Lot /Batch Number (if applicable)e) Individual Container Quantity (for containers within a shipment)f) Total Quantity of entire Shipment	
5. Disclaimer	
The following Supplemental Quality Assurance Requirement (SQAR) clause is a requirement when specified by number within the Request for Quote (RFQ), Purchase Order (PO), or Quality Assurance Document (QAD). In the event of conflict between the General Supplier Quality Assurance Requirements document and a SQAR flowdown, the SQAR will always supersede. Flowdown of this SQAR to sub-tier suppliers is required to ensure final product compliance.	