Dear Supplier:

Please read the below instructions before you start the Technical Review Checklist as the form has recently been changed



	GD-OTS Workflow
Steps:	Actions:
1	PQE to enter pre-fill data and send to Procurement.
2	Procurement to review form for accuracy and send to supplier.
3	Supplier to send back completed form to GD-OTS Procurement.
4	GD-OTS Procurement to send out to GD-OTS team and schedule internal review.
5	GD-OTS team to review and ensure required evidence has been provided. If acceptable, schedule onsite/virtual meeting with supplier. If not acceptable, determine with team the next steps, which could include returning form to supplier or onsite visit.
6	Review completed form with supplier onsite/virtual. During technical review, a representitive from each functional department needs to be present.

Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Part Number:	GD-OTS Prefilled	Revision Level:	GD-OTS Prefilled
			Technical Revi	ew Checklist Is C	ompleted By:		
		Supplier Representatives Name	Position				
Pre Pre	epared by						
Pre	epared by						
Pre	epared by						
			T 1 1 1 5		41.1		
			l echnical R	eview Meeting P	articipants		
		Supplier Representatives			GD-OTS Representativ	res	
Acc	ount Rep						
En	girieering			Engineering Supplier Quality)		=
Manu	ufacturing			Subcontract Manager	<u> </u>		- -

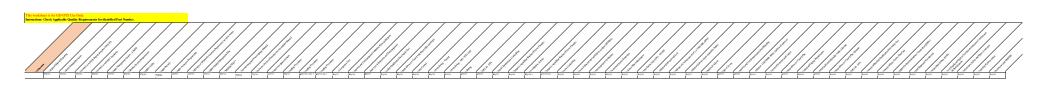
Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Part Number:	GD-OTS Prefilled	Revision Level:	GD-OTS Prefilled
		<u>Sur</u>	plier's Acknowledge	ement of Technical	Review Complet	<u>ion</u>	
I NAME produce these pa			reby confirm that (I/we) have review n Action Tracker Tab of this file.	red all technical requirements of the	ne parts and the revision listed of	on the Part Number Tab of this file, ar	nd are able to and will
		Name	Signature Date				
Account Repre	contativo	Name	Signature				
	gineering						
	Quality						
Manu	ıfacturing						

Program	Part Number	Description	GD-OTS Part Revision
	GD-OTS pre-filled	GD-OTS pre-filled	GD-OTS pre-filled

This worksheet to be completed by GD-OTS.

Insert TDP Zip File(s)

Verify supplier cyber security status prior to attaching any technical documents.



S	Supplier Technical Review Ch	ecklist: Supplier Qu	estionnaire						RE\	V: C	;	
	Objective: To assess the su	ppliers understanding	of the design req	uirements, c	document	any supplier concerns o	r exceptions,	and verify the manufactur	ing 1	ieasil	bility	<i>/</i> .
(Checklist Completion 1/1/2000 Date:	Technical Review Meeting Date:	1/15/2000	Part I	Number:	GD-OTS Prefilled		Revision Level:	G	iD-OT	S Pre	efilled
	Insert Pr	revious Risk Assessmen	t File:			Date of Previous Assessment:		Score from Previous	s As	sessn	nent:	
		GD-OTS Prefilled				GD-OTS Prefilled		GD-OTS Pr	efille	d		
Q#		Question			STATUS	Evidence, Explanat	ions, Questions,	Issues and Clarifications	In		e sta tems	itus of
	Question Risk Assessment Review								R	GE		Action racker #
1)	Has the supplier taken any risk mitig	gation actions on the previo	ously identified risks?		BS NO							
	If YES, please list the actions taken.											
2)	Has the supplier evaluated the effect	ctiveness of these risk mitig	gation actions?		ES NO							
	If YES, please list the method of effe	ectiveness verification.										
3)	Are there any supplier risk mitigation	n actions that are planned	but not yet implement		ES NO							
	If YES, please list the actions and es	stimated time of completio	n.									
4)	Have any new risks been identified?			[Y	ES NO							
	If YES, please list the risks.											

5	Supplier Tec	hnical Review Ch	ecklist: Supplier Qu	estionnaire						RE\	V: C)	
	Objective	: To assess the su	ppliers understanding	of the design req	quirements	, documen	t any	supplier concerns or	exceptions, and verify the manufactur	ing f	feasi	bility.	
	Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Pa	rt Number:		GD-OTS Prefilled	Revision Level	G	iD-01	S Pref	illed
Q#			Question			STATUS	S	Evidence, Explanati	ons, Questions, Issues and Clarifications	In		te statu tems	ıs of
	General Desi	gn Requirements								R	G	R	ction cker #
1)	Does the support at the revision	olier have all the purch shown on "Sheet 2 - I	nased level, component and Part Numbers" tab?	d sub component lev	el drawings	YES NO							
	If NO: Please	list the drawings and r	evision you are missing.								Ш		
2)	Does the supp Specification?	olier possess the corre	ect revision of industry, mili M, MS SPEC, WS SPEC, e	tary and/or GD-OTS etc.)?		☐ ☐ YES NO			s should be sent along with this Tech Review them or if the GD-OTS spec in your ev, please mark NO				
	If NO: Please	list the Specs and rev	ision you are missing.							1	i		
3)	Does the supp	olier require any CAD	data?			YES NO							
	If YES: Please	e list part number(s) ar	nd needed file format								Щ		
4)	Has the functi	on and the end-use of	the part been clearly defin	ned to the supplier?		YES NO							
5)	Has the suppl	ier manufactured simil	lar types of parts for GD-O	TS?		YES NO							
		hese parts had SCAR R and corrective actio	in the past 6 months: Plean taken.	ise list SCAR number	rs, root								
6)	Are there any engineering cl	supplier engineering of the supplier	change requests (pending designs the part?	or closed) of this part	t OR	YES NO			oved engineering change requests need to be ackage when submitting BQFATs				
	If YES, please	e list part number and	status of engineering chan	ges to the right.									

S	Supplier Technic	nnaire						REV:	С			
	Objectiv	e: To assess the su	ppliers understanding	of the design requ	irements,	docume	ent any	supplier concerns or	exceptions, and verify the manufacturing	ıg feas	sibilit	y.
	Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Pa	rt Numbe	er:	GD-OTS Prefilled	Revision Level	: 0	3D-01	S Prefilled
Q#			Question			STA	TUS	Evidence, Explanat	ions, Questions, Issues and Clarifications	Indi	cate s	tatus of items
	FAT & PCR Requi	rements								R	G B	Action Tracker #
7)		required: Will you be at	part: BQFAT or TFAT (I), or	, ,	EA,	I I YES NO						
	,		u aren't able to provide and	reason why		YES IN	O					
8)	Does supplier unde	erstand the lead time fo	r BQFAT/TFAT of this part	?		YES NO		time of correct raw mater	ime shall include but not be limited to the lead rial, production tooling, manufacturing of the n tooling, all testing called out on the drawing			
	If YES: What are the	he lead time for FAT of	this part and its breakdown	of lead time compon	ent?							
	If NO: Which lead	time component(s) you	do not have the informatio	n?								
9)	Does the supplier of Compliance tab (see	understand GD-OTS BO ee worksheet)?	QFAT/TFAT requirements of	outlined in the Quality	Clause	YES NO					$\overline{\mathbf{I}}$	
	If NO: What areas	do you need informatio	n or have questions on?									
	How many FATs for	or GD-OTS have you su	bmitted in the past 12 mon	iths?								
	How many FATs w	ere rejected during the	past 12 months? Please de	escribe reasons for re	ejection.							
10)	Does the supplier usubmit)?	understand the supplier	process change request p	rocess (when and ho	w to	YES NO						
	If NO: Explain wha	t part of the supplier pro	ocess change request proc	ess is not understood	l.							

Supplier Technical Review Checklist: Supplier Questionnaire Objective: To assess the suppliers understanding of the design requirements, document any supplier concerns or exceptions, and verify the manufacturing feas											lity		
(Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000		art Numb		GD-OTS Prefilled	exceptions, and verify	Revision Level:			S Prefilled
Q#			Question			STA	ATUS	Evidence, Explanat	ions, Questions, Issues and	Clarifications	In		status of
	Material Re	quirements (not applica	able if the supplier own	s the design AND the	re is no ma	terial spe	ecs calle	d out on the drawing)			R	G B	Action Tracker #
11)	Does the su	pplier understand the rec	uired material specificati	ions?		YES N	10 						
İ	Please list a	Il material specifications	for this part.										
	If NO: Pleas	e list material specification	on(s) and any issues/que	stions.									
12)	Does the su	pplier have production ex	perience with similar ma	terials for this type of a	pplication?	YES N	10						
		se list any issues with the e, field failures, etc.	e material regarding mar	ufacturability, processir	ng,								
13)	Are there an	y concerns regarding the	material selection / mat	erial availability?		YES N	10						
		se list what material and											
	the material What is the	largest minimum order questandard/grade and its matenderst lead time for material standard/grade	ninimum order quantity. erial required for this par										
	If YES: Does	s the supplier recommen	d alternative materials w	ith equivalent properties	s?	YES N	70						
		ease list the material star				.20	••						
		d the supplier request the	•		g the part?	☐ [YES N	10 						
	If YES: Do	oes the supplier provide t	he Prototype part?										
		oes the supplier understa on materials not listed in t			ements for	YES N	10						
14)	Can a mill co	ert be provided for each r	material when the supplie	er submits FAT?		YES N	10						
	If No, list ma the cert.	terial(s) that a certification	on cannot be provided for	and reason why you ca	an't obtain								
15)	Does the pa MIL-STD-11	rt have any MIL-STD-116 68 lot numbering.	68 traceability requiremen	nts? - Applies to parts the	hat require	YES N	NO						
	If YES, does	the supplier understand	these requirements?			YES N	10 						

S		chnical Review Che			uirements.	docume	nt an	v supplier concerns or	r exceptions, and verify			: C	litv.
(Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000		t Number:		GD-OTS Prefilled	, , , , , , , , , , , , , , , , , , , ,	Revision Level:			S Prefilled
Q#			Question			STATU	JS	Evidence, Explanat	tions, Questions, Issues and	Clarifications	Inc		status of ems
	Print Dimen	sional and Specificatio	on Requirements (not a	applicable if the suppli	er owns the	design A	ND the	ere is no dimensions cal	led out on the drawing)		R	G B	Action Tracker #
16)	Are all print r	notes understood and ca	an the supplier conform t	to all notes?		YES NO	N/A						
	If NO: Please	e list note(s) and any que	estions.									\bot	
17)	Are there pe	rformance/testing require	ements called out on the	e drawings of this part?		YES NO							
	If YES: Does	the supplier understand	d all performance/testing	requirements?		YES NO							
	If YES: WI	nat testing is required pe	er the spec listed on the	print?									
		w will you perform testin w will you document tes	,	d what are the lead-time	es?								
	If NO: Plea explain.	ase list specs and perfor	mance/testing requirem	ents that you have ques	stions and								
	If YES: Are to?	here any requirements/te	ests that cannot be com	pleted or that you take e	•	YES NO							
	If YES: Ple	ease list these requireme	ents/tests and reason wh	ny.								\perp	
18)	Is there any	GD&T called out on the	drawing?			YES NO							
		the supplier have certifies and certification/traini		personnel on site? If Y	ES,	U U							
	If YES: Is the	GD&T on the print unde	erstood, manufacturable	, and measurable?		YES NO							
	If NO: List	the specific GD&T and t	the issues.									L	
19)	Are there and drawing?	y Special Characteristics	s (SC) or Critical Charac	eteristics (CC) called out		YES NO							
	If YES: Are S	C and CC understood?				YES NO							
	If NO: Exp	lain what characteristic i	is not understood.										
	If YES: Do yo	ou have a PFMEA and C	Control Plan to monitor a	nd control these SC or 0	CC?	YES NO				_			
	If NO: Wh	at is the timeline for crea	ating a PFMEA and Conf	trol Plan?									

	Supplier Te	chnical Review Ch	necklist: Supplier Qu	estionnaire						RE\	/: (С	
	Objective Checklist	: To assess the sup	ppliers understanding	of the design requiremen	ts, documer	nt any	supplier concerns o	r exceptions, and verify	the manufacturi	ng f	eas	ibili	ity.
	Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000 I	Part Number:		GD-OTS Prefilled		Revision Level:	G	D-0	TS F	Prefilled
Q	#		Question		STATU	IS	Evidence, Explana	tions, Questions, Issues and Cl	arifications	In		te s iten	tatus of
	Manufactura	bility and Tooling (not	t applicable if the supplie	r owns the design AND there	e is no dimens	sions [,]	called out on the drawin	ng)		R	G	В	Action Tracker #
2	Are all dimen	sions and tolerances m	nanufacturable and measur	able consistently?	YES NO								
			nufacturable or measurable									Į	
	consistent?		ufactured /measured but v										
2	and/or cost re	eduction?		e of manufacturing, Inspection	YES NO								
	If YES: Pleas	e explain the change a	nd the benefit (cost, quality	/, lead-time, etc.).		ļ					_		
2	2) Does the sup	plier have a documente	ed inspection plan for this p	part?	YES NO							Ĺ	
	If NO: What i	s the timeline for creating	ng an inspection plan?										
	If YES: What	is the inspection freque	ency? (Once a shift, every	tenth piece, etc.)									
	If YES: Will a	Il inspections be perfori	med in-house? If NO expla	in	YES NO								
		hat tools will be used for plain any attribute gage		tions (e.g. calipers, CMM, etc.).							Ī	
	If NO: Ple for inspec		nspection will be performe	d and what tools will be used									
2	Will the supp	lier utilize dedicated too	oling / fixtures to manufactu	ıre?	YES NO								
	If NO: Explain	how part will be made	(temporary tooling, by har	nd, etc.).									
	If YES: Does	GD-OTS own the tooling	ng?		YES NO								
	If YES: Ha	as the fixture/tooling bee	en quoted?		YES NO								
	If YES: Does	the supplier have a too	oling design, manufacturing	and verification plan?	YES NO								
			edule) for tool build (Gantt	chart, etc).								L	
		hat is the verification plant										-	
			ughput and life of the tool? ed and manufactured in-ho									-	
				nufacturing and verification								F	
	If YES: Does	the supplier have a too	ling maintenance and stor	age plan?	☐ ☐ YES NO						T	T	
	If YES: Ex	plain the plan and how	it is documented.		TES INU						J	ŀ	
	If NO: Wh	at is the timeline for cre	eating a tooling maintenand	ce and storage plan?								-	
2	4) Please provid	le a high level manufac	turing process map for ma	king this part.			received from sub-tier su manufacturing steps, suc painting, assembly, final together with the Technic		g. It needs to inclu cutting, milling, wel	de Iding	,		
2	Which are the manufacturin	e tightest tolerances on g tolerancing and inspe	this part and what is the cection limit on these feature	urrent equipment's es?			Please provide your answ	wer here					

S	Supplier Te	echnical Review Ch	ecklist: Supplier Qu	estionnaire							REV	/: C		
	Object	ive: To assess the s	uppliers understandin	g of the design requ	uirements, d	documen	t any	supplier concerns or	exceptions, and ver	ify the manufacturin	g fe	asib	oility	y.
(Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Part	Number:		GD-OTS Prefilled		Revision Level:	G	D-01	TS F	Prefilled
Q#			Question			STATUS	S	Evidence, Explanat	tions, Questions, Issues a	and Clarifications	In		te si item	tatus of
	Welding Re	equirements (not applic	cable if NO welding is cal	lled out on drawing)							R	G	В.	Action Tracker #
26)	·	cified welding standards	understood by the supplied	r?	YE	S NO								
27)			I, manufacturable, and veri	ifiable?	YE	S NO								
	If NO: Ple	ease explain issue and su	uggested solution.											
28)	Will the wel	ding be robotic, hand or	a combination of both? Ple	ease explain				Please provide your answ	ver here					
29)			ds to consistency, weld torc	ch accessibility, etc.?	YE	S NO								
	If YES: PI	ease list out your concer	ns.											
30)	Does suppli	er have Certified Weldin	g Inspector (CWI) on staff	or utilize a CWI contrac	O	n Contraff actor								
		F: Please specify how m	•											
		•	ease list certification date		due.								ŀ	
		•	ermine when they are need time of requesting a contra										ŀ	
			•		fication	1 П							1	
31)	Records (Po	QR) for all of the welds li	cedure Specification (WPS sted on the drawing(s)?	and Flocedule Quali	YE	S NO								
		se provide WPS and PQ												
	If No, please	e list WPS & PQR's need	ded and timeline to comple	ete.										

S	upplier Te	echnical Review Ch	ecklist: Supplier Q	uestionnaire						RE	/: C	;	
	Objec	ctive: To assess the s	suppliers understand	ling of the design re	quirements, do	cumen	t any	supplier concerns or e	exceptions, and verify the manufacturing	g fea	sibil	ity.	
c	Checklist completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Part N	umber:		GD-OTS Prefilled	Revision Level:	G	D-01	S Pr	refilled
Q#			Question		:	STATU	s	Evidence, Explanati	ions, Questions, Issues and Clarifications	In		e sta tems	atus of
	Finishing F	Requirements								R	G	3 _T	Action racker #
32)	Does the pa	art need to be painted?			YES	□ NO							
	If YES: Will	the supplier do painting	in-house or outsource th	ne process?									
	If YES: Is th	ne Paint liquid or powder?											
	If YES: Who	o is the paint supplier?											
	If YES: Is th	ne painter (in-house or ou	itsourced) approved by	GD-OTS?	YES	□ NO							
	If YES: P	lease provide last audit/c	ertification date for pain	ter.									
	If YES: Doe	es the supplier understand	d the TDP painting spec	ification?	YES	∐ NO							
	If NO: Ple	ease explain issues and/o	or questions.										
33)	Is plating ca	alled out on the drawing?			☐ YES	□ NO							
	If YES: Will	the supplier do plating in	-house or outsource the	process?									
	If YES: Has	the plater (in-house or o	utsourced) been audited	d for its plating process?	? YES	□ NO							
	If YES: P	lease provide last audit d	ate and score.										
	If YES: Doe required tes	es the supplier have all th sting.	e required TDP plating s	specifications and unde	rstand all TES	□ NO							
	If NO: Ple	ease explain issues and/o	or questions.										
	If YES: Wha	at is the salt spray and ha	ardness testing lead time	e if they are called out o	on drawing								
34)	Does the su	upplier understand surfac	e finish (mill scale) requ	irements?	YES	□ NO	□ N/A						
	If NO: Expla	ain issues/questions.											
	What is the	surface finish class of th	is part?										

\$	Supplier Te	echnical Review Ch	ecklist: Supplier Q	uestionnaire						REV	V: C				
	Objectiv	e: To assess the su	ppliers understandir	ng of the design red	quirements	s, documen	nt any	y supplier concerns o	r exceptions, and verify the manufacturi	ing f	easi	bilit	y.		
	Checklist Completion Date:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Pa	rt Number:		GD-OTS Prefilled	Revision Level:	evel: GD-C		GD-OTS Prefil		OTS Prefilled	
Q#			Question			STATU	S	Evidence, Explanat	ions, Questions, Issues and Clarifications	Indicate states					
										R	G	В	Action owner		
	Outside Pr	ocessing_													
35	Will the sup part?	plier utilize any outside p	processing or inspection	not previously discuss	ed on this	YES NO									
	If YES: Wha	at processes are being o	utsourced?												
	If YES: Wha	at steps are taken to ensu	ure all requirements are	being met?											
	If YES: Are	the outside suppliers app	proved by the supplier or	GD-OTS and monitor	ed?	YES NO									

Supplier Technical Review Checklist: Supplier Questionnaire										0	
	Objective: To assess the s	uppliers understanding	g of the design req	uirements, docume	nt any	supplier concerns or	exceptions, and verify the manufactur	ing	feasi	ibili	ty.
	Checklist Completion 1/1/2000 Date:	Technical Review Meeting Date:	1/15/2000	Part Number	:	GD-OTS Prefilled	Revision Level:	: (3D-O1	TS F	Prefilled
Q#	:	Question		STAT	JS	Evidence, Explanati	ions, Questions, Issues and Clarifications	li		te si item	tatus of
	Packaging Requirements			·	·			R	G	В.	Action Tracker #
	Does the supplier understand TDP	or GD-OTS packaging reg	uirements outlined in	the SOW				1			
36	(section J)?	or ob oro packaging req	direments oddined in	YES NO							
	If NO: Please list your questions or	r concerns									
37) Does the supplier use barcodes or	n the packaging?		☐ ☐ YES NO							
	If YES, please list what type of bar	code (2D, 3D, etc.)									
38	What is the supplier packaging pro when selecting the packaging for o	otection plan? Has corrosion delivery and storage of the h	n preventation been con ardware?	onsidered		Please provide your answ	ver here				
39) Will the supplier use returnable pa	ckaging?		YES NO							
	If YES: Who will provide (GD-OTS	made, Supplier made, Con	nmercial, etc.)?		_						
40)) Is there any special packaging req	uired (not covered in SOW	section J)?	YES NO							
	If YES: Please explain										

Supplier Technical Review Checklist: Supplier Questionnaire										REV	': (2		
	Obje	ctive: To assess the s	uppliers understand	ling of the Revision	R11 – Hyd	ira-70 F`	Y20-24 (Quality Clauses QS-A	P-52.0.2 10/30/23 red	quirements				
Checklist Co Date	•	1/1/2000	Technical Review Meeting Date:	1/15/2000	Part I	Number:	GD-OTS	S Prefilled		Revision Level:	G	D-01	rs Pi	refilled
Q#			Question			STA	TUS	Evidence, Explanation	ons, Questions, Issues and Clarifications				te st	atus of
	REVIEW Q	UALITY REQUIREMENT	AND ENTER ANSWE	R.		Accept	Reject	REJECT REQUIRE	S EXPLANATION TO	BE ENTERED	R	G	В	Action
Q701			T					(Rev 06/03/20)	dataile			e e e e e e e e e e e e e e e e e e e		
701.1	You are pro	ovided materials by GD-OT): S701 - See Exhibit A for	details.					
701.2	product but testing, Lot	ting of these materials tha t not included in product in Acceptance Testing, or so must be accounted for.	in the shipment (e.g. pa	irts consumed during d	lestructive									
701.3	part numbe	your Certificate of Conforer of the quantity of consignt included in the delivered	gned parts consumed d	· ·										
Q702			INDU	STRY STANDARD REVIS	SIONS **Flo	wdown t	o Subco	ntractors Required** (Re	v 06/12/20)		 I I			
702.1	Data Packa shall be cor controlled I	or replacements to Govern ge (TDP) or referenced wi nsidered process changes. by the Government and ty andards are those control	thin these Standards, ir (Examples of Governn pically begin with MIL-	ncluding those for raw in nent Standards are doc STD, MIL-DTL, MIL-PRF,	materials, cuments , etc.									
702.2	Qualificatio implementi	re be a need to move to a on, Seller shall request and ing any revision or replace termine the revised stand	d must receive written (ement to a referenced (GD-OTS approval prior t Government/Industry S	to			Acknowledge by acceptai	nce required.					
702.3	Manager us	uest for such a change sha sing the GD-OTS Process C available on the GD-OTS	Change Request Form (F	PCR), QS-FM-10.6.1. The				Acknowledge by accepta	nce required.					

702.4	Seller's request for such a change shall be formally submitted to the GD-OTS Subcontract Manager using the GD-OTS Process Change Request Form (PCR), QS-FM-10.7.1. The PCR template is available on the GD-OTS SharePoint collaboration site.			Acknowledge by acceptance required.				
702.5	The revision of record shall be the revision documented in the Qualified Baseline.			Acknowledge by acceptance required.				
702.6	Seller shall flow the substance of this clause to its subcontractors for items purchased in support of this Purchase Order, including this paragraph, changing the relationship of the parties and processes as appropriate to preserve the intent of the words. This clause need not be flowed to suppliers of Commercial Off-The-Shelf (COTS) items.							
Q703	ISO 9001 or AS910 This clause requires the following S							
	This clause requires the following 5	DKL deliv	rerable(s	j. 5705 - See Exhibit A for details.	$\overline{}$		T	
703.1	The Seller shall provide and maintain a Quality Management System that is registered to ISO 9001, Quality Management Systems – Requirements or SAE AS9100, Quality Management Systems - Requirements for Aviation, Space, and Defense Organizations. The registration body shall be accredited by a recognized accreditation body such as the ANSI-ASQ National Accreditation Board (ANAB).							
703.2	Compliance with the provisions of this clause does not relieve the Seller of final responsibility to furnish acceptable supplies or services as specified herein.			Acknowledge by acceptance required.				
703.3	The Seller shall make available for review to GD-OTS and the Government, quality system manuals procedures, planning and all other documentation that comprise the Seller's Quality Management System for both hardware and software. GD-OTS and the Government may review the quality system documentation and may perform any necessary inspections, evaluations, or audits to confirm conformance to requirements and adequacy of the quality system			Acknowledge by acceptance required.				
Q704	ISO 9001 or AS91	00 СОМГ	PLIANCE ((Rev 05/20/20)		,		
704.1	The Seller shall provide and maintain a Quality Management System that is compliant to ISO 9001, Quality Management Systems – Requirements or SAE AS9100, Quality Management Systems - Requirements for Aviation, Space, and Defense Organizations.							
704.2	Compliance with the provisions of this clause in no way relieves the seller of the final responsibility to furnish acceptable supplies or services as specified herein.			Acknowledge by acceptance required.				

704.3	The Seller shall make available for review by GD-OTS and the Government, quality system manuals, procedures, planning and all other documentation that compromise the Seller's quality system for both hardware and software. GD-OTS and the Government may review the quality system documentation and may perform any necessary inspections, evaluations, or audits to confirm conformance to requirements and adequacy of the quality system.			Acknowledge by acceptance required.	
Q705	QUALITY MANAGEME	NT SYSTI	M – AS9	003 (Rev 05/20/20)	
705.1	The Seller shall provide and maintain a Quality Management System (QMS) that complies with SAE AS9003, Inspection and Test Quality Systems Requirements for Aviation, Space, and Defense Organizations. The Seller shall demonstrate compliance for the life of this contract by: • providing GD-OTS with a copy of current SAE AS9100 or ISO 9001 registration certificate and all subsequent updates; or, • periodically passing an SAE AS9003 compliance audit performed by GD-OTS representatives.				
705.2	Compliance with the provisions of this clause in no way relieves the Seller of the final responsibility to furnish acceptable supplies and/or services as specified herein.			Acknowledge by acceptance required.	
705.3	The Seller shall make available for review by GD-OTS and the Government, quality system manuals procedures, planning and all other documentation that compromise the Seller's quality system for both hardware and software. GD-OTS and the Government may review the quality system documentation and may perform any necessary inspections, evaluations, or audits to confirm conformance to requirements and adequacy of the quality system.			Acknowledge by acceptance required.	
Q706	CALIBRATION SYSTEM REQUIREMENTS **	Flowdow	n to Sub	contractors Required** (Rev 06/12/20)	
706.1	The Seller shall maintain a calibration system IAW ISO 10012:2003 or equivalent. Equivalent systems must be approved by GD-OTS. All calibrated equipment shall be traceable to the National Institute of Standards and Technology (NIST) or equivalent international standards				
706.2	The Seller and all subcontractors shall maintain and ensure all production and manufacturing related equipment, including inspection and test equipment; tools; fixtures; jigs are appropriate and capable of the required accuracy and precision for determining conformance to all technical and contractual requirements, design, performance, and process characteristics.			Acknowledge by acceptance required.	
706.3	Compliance with the provisions of this clause in no way relieves the Seller of the final responsibility to furnish acceptable supplies or services as specified herein			Acknowledge by acceptance required.	
706.4	This provision shall be applicable to all inspection, test and measuring equipment supplied by the buyer for the use of the Seller, as well as the Seller's own equipment.			Acknowledge by acceptance required.	

706.5	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.											
707	SUPPLIER	AUDITS	(REV 05/	(20/20)			•					
707.1	The Seller and all of Seller's subcontractors, at any tier, shall accommodate GD-OTS audits. Periodically, GD-OTS will facilitate a system, process, and/or product audit at each subcontractor's facility. These audits may include Government representatives depending on the complexity of the product, the size of the facility, and the content of the audit. The activity may require several days to complete.			Acknowledge by acceptance required.								
707.2	A minimum of twenty (20) calendar days advance notification will be given to the Seller. GD-OTS and Seller will negotiate a mutually agreeable schedule. Audit follow-up visits will be scheduled and conducted, if required.			Acknowledge by acceptance required.								
Q708	QUALITY RECORDS **Flowdown to Subcontractors Required** (Rev 06/12/20)											
708.1	Quality records pertinent to acceptance of raw materials, components or end item assembly lots shall be retained ten (10) years after GD-OTS acceptance of the associated end item lots. This includes quality acceptance records for all components and assemblies contained in the end item assembly lot.											
708.2	Quality in-process records shall be retained for five (5) years after production or as long as residual production inventory is retained in storage, whichever is longer.											
708.3	The records shall be readily retrievable and stored in an environment that prevents damage, deterioration, or loss.											
708.4	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.											
Q709	QUALITY ASSURANCE This clause requires the following S				·							

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709.1	The Seller shall provide to GD-OTS a Quality Assurance Program Plan (QAPP) in Seller format. The QAPP shall contain the information required to identify how the contractor shall satisfy the specific quality tasks within the Master Subcontract Agreement (MSA)/Purchase Order (PO) and describe the Seller's understanding of all documentation tasks for meeting the contractual requirements. The QAPP shall include the technical and manufacturing aspects of production, raw materials, facilities involved, and personnel required. The QAPP shall provide the organizational structure and responsibilities that will influence the quality of the products. Elements which shall be addressed include quality planning, implementation, control and monitoring; significant interfaces that affect products, contracts/contract review, problem reporting and resolution; evaluation of audit results; authorization for deviation to quality policy; control of corrective and preventive actions and supplier quality management.					
709.2	The QAPP shall be submitted within sixty (60) calendar days after MSA/PO issue and shall be approved by GD-OTS.					
710	NOTIFICATION OF DCMA/GOVERNMENT REQUEST FOR CORR This clause requires the following S		• • • • • • •			
710.1	Upon receipt and/or notification of a DCMA (or other Government agency (e.g. US Army QA)) Corrective Action Request (CAR) that impacts product supplied to GD-OTS, including notification for system level CARs that may not be related to a specific product, the supplier shall provide notification to the GD-OTS buyer within two (2) workdays and forward a copy of the CAR to GD-OTS.					
710.2	A copy of the CAR response submitted to DCMA shall also be submitted to GD-OTS upon submission to the DCMA. GD-OTS shall be notified of any changes in due dates for the response and also when the CAR is formally closed by the issuing agency.					
710.3	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q711	SUPPLIER QUALITY N This clause requires the following SI		• • • •			
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711.1	The Seller shall develop policies and procedures for managing Supplier Quality.					

711.2	The Supplier Quality Management Plan shall identify processes for selecting, qualifying and managing suppliers, managing product and processes, flowing quality requirements to suppliers, product acceptance, Source Inspection, and establishing metrics for continuously monitoring and rating supplier quality performance.			Acknowledge by acceptance required.			
711.3	Where a QAPP has been required (reference clause Q709), the Supplier Quality Management Plan shall be documented in the QAPP.						
Q712		RESER	VED				
Q713	NONCONFORMING AND NONCOMPLIANT MATE	RIAL **FI	owdown	to Subcontractors Required** (Rev 06/12/20)			
713.1	The Seller shall develop, implement, and maintain a nonconforming material management system.						
713.2	The system shall be used for positively controlling the identification, documentation, segregation, and disposition requirements of NCM. The nonconforming material system shall be used for tracking, analyzing to determine root cause, and assuring effective corrective/preventive action implementation.			Acknowledge by acceptance required.			
713.3	No Material Review Authority (MRA) is delegated to Seller or its subcontractors. Seller and all sub-tier suppliers are not authorized to disposition nonconforming or non-compliant material produced under this Agreement "Use-As-Is" or "Repair."						
713.4	Seller is not authorized to rework material unless the rework is performed in accordance with a GD-OTS, approved rework procedure. Approval is dependent on evidence of a previously validated rework process or will require a new process validation. Reworked material shall be restored to design conformance. Each shipment shall include records of reworked material contained within the shipment.						
713.5	"Use-As-Is" and "Repair" dispositions require approval from GD-OTS prior to implementation. Seller is not authorized to retest material without prior GD-OTS approval.						
713.6	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.						
Q714	DISCLOSURE OF NONCONFORMING AND NONCOMPLIAN This clause requires the following S					•	
714.1	The Seller shall notify the GD-OTS buyer in writing immediately after discovery of any nonconformance or noncompliance that may exist in delivered product.						

714.2	The notification shall include a description of the nonconformance or noncompliance, potential risk or product impact, GD-OTS purchase order number, part number, lot number, affected serial numbers, and quantity of nonconforming or noncompliant parts.			Acknowledge by acceptance required.		
714.3	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q715	PRODUCT ACCEPTANCE SYSTEM **Flor This clause requires the following S					
715.1	The Seller shall plan, develop, implement, control and maintain an overall product acceptance system that demonstrates compliance to all technical and contractual requirements.					
715.2	Where a QAPP has been required (reference clause Q709), the Product Acceptance System shall be documented in the QAPP. The Product Acceptance System shall address system, subsystem, and component requirement verification, raw material inspection, receiving inspection, in-process inspection, source inspection, and final acceptance testing at all levels, including lower tier suppliers.			Acknowledge by acceptance required.		
715.3	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q716	SAMPLING PROCEDURES **Flowdo	wn to Su	bcontra	ctors Required** (Rev 06/12/20)		
716.1	The Seller shall perform or have performed all inspections and tests to demonstrate that all material furnished under this contract conforms to all technical and contractual requirements.			Acknowledge by acceptance required.		
716.2	The Seller shall use the sampling procedures and AQL levels specified within the Technical Data Package (TDP). If the TDP does not specify a sampling procedure, the Seller shall utilize ANSI/ASQ Z1.4 (Rev 2013), General Inspection Level II, Single Sampling Plan for Normal Inspection. If the TDP does not specify an AQL for a characteristic, the following AQLs shall be used: Major Characteristics shall have an AQL of 0.40% and Minor Characteristics shall have an AQL of 0.65%. Unless otherwise specified in the TDP, Special/Safety/Critical Characteristics shall be inspected 100%.					
716.3	The Seller shall maintain objective evidence of the completion and acceptance of all inspections and tests to the proper Sampling Procedure and AQL.					

716.4	The Seller shall flow the substance of this clause, including this sentence, to its subcontractors that create characteristics identified in the TDP as Safety, Special, Critical, Major, or Minor, changing the relationship of the parties as appropriate to preserve the intent of the words					
716.5	PLEASE VERIFY YOUR AQL LEVELS AS THEY MAY HAVE CHANGED			Acknowledge by acceptance required.		
Q716-ALT 1	SAMPLING PROCEDURES **Flowdo	wn to Sเ	bcontra	ctors Required** (Rev 07/29/20)		
716.1 ALT1	The Seller shall perform or have performed all inspections and tests to demonstrate that all material furnished under this contract conforms to all technical and contractual requirements.			Acknowledge by acceptance required.		
716.2 ALT1	Wherever ANSI/ASQ Z1.4 General Inspection Levels are listed in the TDP or if the TDP does not specify a sampling procedure for a system, subsystem, component or material, the contractor shall utilize General Inspection Level II Single Sampling Plan for Normal Inspection for all major characteristics and General Inspection Level I for all minor characteristics at the start of inspection. The use of Switching Procedures of ANSI/ASQ Z1.4, Para 8.3 is allowed, and if utilized, the contractor shall ensure that objective evidence of inspection is retained at the origin of manufacture and inspection. Production shall be considered to be at a steady rate when no break in production exceeds 90 days.					
716.3 ALT1	The use of Acceptance Quality Limit (AQL) is authorized and shall be used unless otherwise specified in the TDP. Critical/Safety/Special characteristics shall be inspected 100%. Wherever AQLs are listed in the TDP, the AQL for Major characteristics shall be 0.65%, and the AQL for Minor characteristics shall be 2.5%. In circumstances where the TDP has a less stringent AQL(s), the requirement in the TDP shall take precedence.					
716.4 ALT1	The Seller shall maintain objective evidence of the completion and acceptance of all inspections and tests to the proper Sampling Procedure and AQL.			Acknowledge by acceptance required.		
716.5 ALT1	The Seller shall flow the substance of this clause, including this sentence, to its subcontractors that create characteristics identified in the TDP as Safety, Special, Critical, Major, or Minor, changing the relationship of the parties as appropriate to preserve the intent of the words.					
716.6 ALT1	PLEASE VERIFY YOUR AQL LEVELS AS THEY MAY HAVE CHANGED			Acknowledge by acceptance required.		_
Q716-ALT2	SAMPLING PROCEDURES **Flowdo	wn to Su	bcontra	ctors Required** (Rev 07/29/20)		
716.1 ALT2	The Seller shall perform or have performed all inspections and tests to demonstrate that all material furnished under this contract conforms to all technical and contractual requirements.			Acknowledge by acceptance required.		

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716.2 ALT2	Critical/Safety/Special characteristics shall be inspected 100%. Wherever ANSI/ASQ Z1.4 General Inspection Levels are listed in the TDP or if the TDP does not specify a sampling procedure for a system, subsystem, component or material, the contractor shall utilize General Inspection Level II Single Sampling Plan for Normal Inspection for all major characteristics and General Inspection Level I for all minor characteristics at the start of inspection. The use of Switching Procedures of ANSI/ASQ Z1.4, Para 8.3 is allowed, and if utilized, the contractor shall ensure that objective evidence of inspection is retained at the origin of manufacture and inspection. Production shall be considered to be at a steady rate when no break in production exceeds 90 days.		
716.3 ALT2	If the TDP does not specify an AQL for a characteristic, the following AQLs shall be used: Major Characteristics shall have an AQL of 0.40% and Minor Characteristics shall have an AQL of 0.65%. Unless otherwise specified in the TDP, Special/Safety/Critical Characteristics shall be inspected 100%. In circumstances where the TDP has a less stringent Sampling Table/Procedure, the requirement in the TDP shall take precedence		
716.4 ALT2	The Seller shall maintain objective evidence of the completion and acceptance of all inspections and tests to the proper Sampling Procedure and AQL.		Acknowledge by acceptance required.
716.5 ALT2	The Seller shall flow the substance of this clause, including this sentence, to its subcontractors that create characteristics identified in the TDP as Safety, Special, Critical, Major, or Minor, changing the relationship of the parties as appropriate to preserve the		
716.6 ALT2	PLEASE VERIFY YOUR AQL LEVELS AS THEY MAY HAVE CHANGED		Acknowledge by acceptance required.
Q717	LOT ACCEPTANCE TEST **Flowdoor This clause requires the following SDRL de		
717.1	The Seller shall perform Lot Acceptance Tests (LAT) in accordance with TDP requirements.		
717.2	Ballistic LAT (BLAT) shall be performed at the Government Test Center in Yuma, AZ in accordance with Government provided test plans. Access to the Yuma Test Center as well as related test services, including Explosive Ordnance Disposal and recovery efforts will be provided by the Government. GD-OTS will coordinate BLAT testing schedules with the Government.		Acknowledge by acceptance required.
717.3	The Seller shall prepare and submit for GD-OTS approval non-ballistic LAT Plans in accordance with DI- NDTI-80603 no later than seventy-five (75) calendar days prior to the LAT event; LAT shall not occur on items before GD-OTS and Government approval of the LAT plan.		

718.2	Where a Baseline Qualification FAT is required, inspection and test equipment used to inspect characteristics identified as Safety, Special, Critical or Major are subject to validation. An ITE Validation plan will be authored by GD-OTS with input from the supplier. Suppliers are required to comply with all aspects of the approved plan. ITE Validation is subject to approval by GD-OTS and the validation shall be completed and approved by GD-OTS prior to the execution of the Baseline Qualification FAT. Repeatability and Reproducibility studies are required as part of the ITE Validation for Test Equipment and Inspection Equipment that is new, modified, or relocated. Variable R&R studies shall have a P/T ratio less than or equal to 0.25.			Acknowledge by acceptance required.		
718.3	Where new or modified inspection or test equipment is to be used to inspect or test characteristics classified in the Technical Data Package as Safety, Special, Critical, or Major, the Seller shall submit an Inspection and Test Equipment Validation Plan. The Validation Plan shall be submitted in the format of the GD-OTS Gage Validation Plan Template, QS-TP-10.7.8. The template can be obtained on the GD-OTS SharePoint collaboration site.					
718.4	The Seller is responsible for ensuring that existing inspection and test equipment is capable of performing the required inspection with sufficient accuracy and precision for determining conformance to all technical and contractual requirements in accordance with Q740 - Inspection and Test Measurement Guard Banding.			Acknowledge by acceptance required.		
718.5	i. An Inspection and Test Equipment Validation Plan shall not be executed until approved by GD-OTS. Should GD-OTS reject a Plan submission, a revision to the Plan shall be submitted to GD-OTS within ten (10) calendar days of the rejection. ii. Provision shall be made for GD-OTS and/or Government representatives to witness all or any portion of the execution of the Validation Plan at their discretion. As such a minimum of fourteen (14) calendar day notice is required prior to beginning execution of the Plan.			Acknowledge by acceptance required.		
718.6	Upon completion of the execution of the Validation Plan the Seller shall prepare submit a Validation Report to GD-OTS within fourteen (14) calendar day of completion of the execution of the validation. The Validation Report shall be submitted in the format of the GD-OTS Gage Validation Report Template, QS-TP-10.7.9. The template can be obtained on the GD-OTS SharePoint collaboration site.			Acknowledge by acceptance required.		
718.7	Use of Inspection and Test equipment shall not be initiated prior to approval by GD-OTS.			Acknowledge by acceptance required.		
Q719	MASTER LIST OF INSPECTION	ON AND 1	EST EQU	JIPMENT (REV 01/08/18)		

	This clause requires the following SDRL	αeliverab	ie(s): 57	ZUA, B, & C - See Exhibit A for details.		
Q720	BASELINE QUALIFICATIO					
719.6	Where Standard Measuring Equipment (SME) as defined in QS-AP-10.7.1 is used, the identification number of the unit expected to be used for the Baseline Qualification FAT will be listed on the Master List of Inspection and Test Equipment in the Serial Number/Identification Number Column. In the Description of Equipment column, the description shall be followed by the words "or equivalent." For the purposes of SME, equivalent SME is defined as SME of the same make and model as the listed piece of equipment, or the same make but a different model provided the resolution and accuracy of the gage is as good as or better than the listed piece of equipment, or a different make and similar model provided the resolution and accuracy of the gage is as good as or better than the listed piece of equipment. This will apply only to SME and shall not be applied to test equipment and other items not considered SME, for example, electronic testers, radiographic equipment, coordinate measuring machines, etc. If multiples of equipment not considered SME are to be used, the serial number/identification number of each piece of such equipment shall be listed.			Acknowledge by acceptance required.		
719.5	Where Standard Measuring Equipment (SME) as defined in QS-AP-10.6.1 is used, the identification number of the unit expected to be used for the Baseline Qualification FAT will be listed on the Master List of Inspection and Test Equipment in the Serial Number/Identification Number Column. In the Description of Equipment column, the description shall be followed by the words "or equivalent."			Acknowledge by acceptance required.		
719.4	The Seller shall maintain a copy of the list and ensure that a copy of the list is available for in plant review by GD-OTS and the Government at the Seller's site and the site of any affected sub-tier supplier.			Acknowledge by acceptance required.		
719.3	Upon completion of the list, GD-OTS will flow to the supplier a revision controlled copy of the master list for each part number the supplier provides. This flow will be through a modification to the Purchase Order (PO) or Long Term Agreement (LTA). Subsequent modifications to the Master List will be flowed through modifications to the PO or LTA.			Acknowledge by acceptance required.		
719.2	The listing shall be complete to the level of sub-tier suppliers that perform the acceptance inspection on these characteristics. The listing shall include: (1) item drawing number; (2) detailed equipment description (brand, model, serial number, schematic and/or drawing shall be provided for unique equipment, etc.); (3) equipment accuracy; and (4) equipment tolerance. GD-OTS will create the master list with input from the supplier.			Acknowledge by acceptance required.		
719.1	The Seller shall maintain on site a copy of the listing of all the GD-OTS approved equipment to be used for production acceptance inspection and tests of characteristics classified as Safety, Special, Critical, Major, or Minor.			Acknowledge by acceptance required.		
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720.1	The Seller shall perform Baseline Qualification First Article Testing (FAT) prior to initial delivery on the W31P4Q-20-D-0023 (i.e. FY20-24) government prime contract for all items not previously validated on the W31P4Q-14-C-0154 (i.e. FY14-18) government prime contract. This is to ensure that the systems, subsystem, component, and material comply with all TDP requirements.		
720.2	The Baseline Qualification FAT shall include verification of all TDP characteristics and tests as documented in the prints, specifications, etc.		Acknowledge by acceptance required.
720.3	I. Requirements Prior to Execution of the Baseline FAT 1. Baseline FAT Plan a. GD-OTS will author the Baseline Qualification FAT Plan and will seek input from the supplier as needed to ensure accuracy and adequacy of the plan. Suppliers are required to comply with all aspects of the approved plan. i. The Plan will cover all characteristics of the TDP, prints, specifications, etc. To the extent that a sub tier supplier generates characteristics referenced by an applicable print or specification, these characteristics shall be incorporated in the plan. Since the Baseline Qualification FAT Plan may be extensive and extend to sub tier supplier's facilities, the Seller shall provide GD-OTS an anticipated timeline for execution of the various pieces of the FAT. The use of standard rework procedures shall be documented and included in the Baseline Qualification Plan and validated as part of the execution. The Seller shall work with GD-OTS in planning the content of the Baseline Qualification FAT Plan to satisfy the needs of the Seller.		
720.4	ii. GD-OTS will notify the Seller when the plan has been approved for execution and coordinate schedule with the Seller.		Acknowledge by acceptance required.
720.5	iii. GD-OTS will generate and provide to the Seller data sheets in accordance with the requirements of SAE Aerospace Standard AS9102, using Form 1: Part Number Accountability; Form 2: Product Accountability – Raw Material, Specifications, and Special Process(es), Functional Testing; and Form 3: Characteristic Accountability, Verification and Compatibility Evaluation. The Seller shall supply information regarding the gaging/test equipment to be used to accomplish each required inspection. The Seller's responsibility shall be to enter the results of each inspection/test on the appropriate AS9102 forms, provide required material and process certifications, etc. at the time of the execution of the Baseline Qualification FAT.		Acknowledge by acceptance required.
720.6	iv. Sample sizes for validation shall be as noted on the AS9102 data sheets		Acknowledge by acceptance required.

720.7	iv. Unless otherwise specified in the TDP, first article sample quantities shall be 25 for Safety, Special, Critical and Major Characteristics, 10 for Minor Characteristics, 2 for Unlisted Characteristics, and 1 for Reference and Basic Characteristics. Sample sizes for validation shall be as noted on the AS9102 data sheets.		Acknowledge by acceptance required.		
720.8	v. A series of AS9102 data sheets will be provided for each end item deliverable to GD-OTS, applicable sub-assemblies, sub-components and raw materials.		Acknowledge by acceptance required.		
720.9	b. GD-OTS will provide to the Seller a "ballooned" print numbering each characteristic, dimension, and note.		Acknowledge by acceptance required.		
720.10	c. The Seller shall provide a Baseline Process Flow Map for each end item deliverable to GD-OTS. The baseline map shall include process step description, equipment used at that process step (including make, model, and serial number), the name, number, and revision level of any process work instructions applicable to that operation. The map shall also include a description of all inspection and test equipment used at that process step; indicate if Statistical Process Control (SPC) is used at that process step, any standard equipment adjustments and whether there are any approved rework processes.				
720.11	Baseline Process Flow Maps shall also be supplied for sub tier suppliers that supply components that are detailed in a print as well as for suppliers of Special Processes (e.g. painting, plating, chromate finishing, etc.).				
720.12	COTS items, raw materials and distributor supplied items are exempted from the Baseline Process Flow Map requirement.		Acknowledge by acceptance required.		
720.13	The Baseline Process Flow Map shall be submitted in the format of the GD-OTS Process Flow Template, QS-TP-21.0.1. The Baseline Process Flow Map shall be provided to GD-OTS prior to the execution of the Baseline Qualification FAT. The template can be obtained on the GD-OTS SharePoint collaboration site.		Acknowledge by acceptance required.		
720.14	d. Requirements for Inspection and Test Equipment Validation covered in Clause Q718 shall be completed prior to execution of the Baseline Qualification FAT.				
720.15	II. Baseline Qualification FAT Execution 1. Once the Baseline FAT Plan has been approved, provision shall be made for GD-OTS and/or Government representatives to witness all or any portion of the execution of the Baseline Qualification FAT at their discretion. Seller shall notify GD-OTS in writing what date they will be ready to begin execution of the Baseline Qualification FAT a minimum of thirty-five (35) calendar days in advance of that date to allow for required notification to the customer.		Acknowledge by acceptance required.		

720.16	2. Samples for the Baseline Qualification FAT shall be manufactured using the process and equipment that will be used for production and shall be selected from the first production lot. Where MIL-STD-1168 lot numbering is required, lots shall be identified as a First Article Lot in accordance with MIL-STD-1168. The size of this lot shall be approved by GD-OTS for items at the deliverable part number level. First Article lots from sub-tier suppliers will be expected to be of sufficient size to support the First Article lot at the deliverable part number level.		Acknowledge by acceptance required.			
720.17	3. Testing and Inspection shall be performed at the facility at which the inspection and test equipment resides.		Acknowledge by acceptance required.			
720.18	III. After Baseline Qualification FAT Execution 1. Upon successful execution of the Plan the supplier shall provide GD-OTS with all test reports, certifications, and data sheets completed as part of the execution of the Baseline Qualification FAT. This information shall be provided to GD-OTS within seven (7) calendar days of the completion of the execution of the Baseline Qualification FAT.		Acknowledge by acceptance required.			
720.19	2. Production beyond the first article lot may not begin until contractually directed by GD-OTS.		Acknowledge by acceptance required.			
720.20	3. GD-OTS will prepare the Baseline Qualification FAT Report for submission to the Government for approval. The Seller shall provide assistance to GD-OTS as needed to support any clarifications or additional information required to respond to Government questions or concerns.		Acknowledge by acceptance required.			
720.21	4. Residual components of the Baseline Qualification Lot shall be considered sellable product provided they meet all TDP requirements, acceptance inspection AQL, and LAT requirements.		Acknowledge by acceptance required.			
Q721	STATISTICAL PROCESS O This clause requires the following SDR			·	•	
721.1	Seller shall submit a Statistical Process Control Program Plan for GD-OTS approval, in Seller format, using the GD-OTS SPC Program Plan Template QS-TP-21.0.4 and ISO 11462-1 as guidance.					
721.2	The SPC Program Plan shall be submitted within ninety (90) calendar days of initial Master Subcontract or Purchase Order issue, whichever is earlier.					
721.3	Seller shall submit a Statistical Process Control Data Report for applicable characteristics and/or processes in accordance with Seller's approved Product and Process Control Plans. This report shall be prepared in accordance with the GD-OTS SPC Data Sheet. The Seller is responsible for downloading the latest template version from the GD-OTS SHAREPOINT Collaboration Site. The report shall include data analysis, control charts and supporting raw data. The data submission shall be in electronic format compatible with Microsoft Excel or Access.					

721.4	The Statistical Process Control Data Report shall document the Root Cause, Corrective Action, and Preventive Actions for applicable variable characteristics and/or processes that exhibit a Process Capability (Cpk) < 1.33 and attributes characteristics and/or processes that exceed 65 Defective Parts Per Million (DPPM).			Acknowledge by acceptance required.			
721.5	Seller's Statistical Process Control Data Report shall be submitted monthly for each current month, by the 15th of the next month.						
Q722	SOURCE C	ONTROL	(Rev 05/	/20/20)		•	
722.1	A supplier specified on the source control drawing is the only acceptable source for this material. If material is purchased from a supplier or distributor, not specified on the drawing, evidence must be provided that the supplier specified on the drawing actually manufactured the material.						
Q723	LOT NUMBERING - GENERAL **Flow	down to	Subcontr	ractors Required** (Rev 06/12/20)		•	
723.1	The Seller shall ensure that each end item and sub-component is traceable to the product batch/lot number, the date of manufacture, the configuration revision level, and the process revision level.						
723.2	Seller shall ensure that this requirement is followed by and flowed to their supply base and sub-tier supply base.						
723.3	A batch/lot is defined as product that has been blended, mixed, or fabricated during an uninterrupted manufacturing run using the same tools, process, and material. Components in an end item assembly lot shall be traceable to supplier lots and base material lots.			Acknowledge by acceptance required.			
Q724	LOT NUMBERING – MIL-STD-1168 **Flo	wdown	to Subco	ntractors Required** (Rev 06/12/20)			
724.1	Product lots shall be lotted in accordance with the requirements of MIL-STD-1168.						
724.2	Seller shall flow the substance of this clause to its subcontractors supplying components on the MIL-STD-1168 Lot Identification List, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.						
724.3	A list of part numbers requiring MIL-STD-1168 lotting is included in the Purchase Order (PO) or Section E of the Long Term Agreement (LTA). Subsequent modifications to this list will be flowed through modifications to the PO or LTA.			Acknowledge by acceptance required.			
Q725	SOLDERING **Flowdown to	Subcont	ractors R	equired** (Rev 06/12/20)			
725.1	Seller shall perform fabrication and soldering of electrical and electronic assemblies in accordance with IPC J-STD-001, Class 3. or equivalent as agreed to by the supplier and GD-OTS.						

725.2	Seller shall flow the substance of this clause to its subcontractors performing soldering of electrical components or assemblies, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.										
Q726	SHELF LIF	E – 80%	(Rev 05/	20/20)			,				
726.1	Age controlled material must have 80% of its shelf life remaining at the time of shipment. Each shipment is to be identified with the date of manufacture/date of expiration. The container(s) shall not be damaged.										
Q727	CRITICAL CHARACTERISTICS CONTROL PLAN (REV 01/08/18) This clause requires the following SDRL deliverable(s): S727A, B, C, & D - See Exhibit A for details.										
727.1	The Seller's processes shall be designed with the objective of preventing the creation or occurrence of critical characteristic defects as documented in the Technical Data Package.			Acknowledge by acceptance required.							
727.2	The Seller shall create and maintain a Critical Characteristic Control Plan (CCCP) in Seller format covering all safety/special or critical characteristics specified in the TDP and contained in the products provided by the Seller. GD-OTS Template, QS-TP-10.7.12 may be used but is not required. The CCCP shall be submitted prior to the start of production and shall require GD-OTS approval.										
727.3	Seller shall flow the substance of this clause to its subcontractors that produce safety/special or critical characteristics as part of their process, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.										
727.4	The CCCP shall contain at a minimum the following:										
727.4.1	• A Process Failure Mode and Effects Analysis (PFMEA) document analyzing all potential modes that could result in production of a critical item defect nonconformance, countermeasures to be taken for each failure mode to reduce or prevent occurrence, mistake proofing efforts and methods for determining that processes creating critical characteristics are robust, capable and under control. GD-OTS PFMEA Template, QS-TP-21.0.2 shall be used. The template can be obtained on the GD-OTS SharePoint collaboration site.										
727.4.2	Inclusion or reference to all procedures, work and handling instructions and process controls relating to any critical characteristics.										
727.4.3	• A Critical Defect Reaction Plan detailing the actions to be taken when a Critical Defect has been produced or exceeds a threshold level.										
727.4.4	Critical Defect Reporting Plan. A lot report of the quantity of product produced and number of critical defects produced during the processing of the lot (by part number and critical characteristic number) shall be provided to GD-OTS with each lot shipment.										

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727.4.5	• A Critical Defect Escape Plan detailing the containment action to be taken and reporting protocol should a Critical Defect Escape occur. A Critical Defect Escape occurs when a non-conformance of a critical characteristic is detected after the planned inspection/test acceptance point utilizing the approved Inspection and Test Equipment (ITE). Whenever there is a Critical Defect Escape, an initial Critical Defect Notification shall be provided to the GD-OTS Buyer in writing within two (2) calendar days of the critical defect discovery. The notification shall include a description of the Critical Defect, potential risk or product impact, GD-OTS Purchase order number, part number, lot numbers affected (and serial numbers when applicable) and the operation at which the Critical defect was discovered. The notification shall indicate the immediate steps taken to identify and contain suspect product. A root cause Failure Analysis Report and Corrective Action Plan is required for each Critical defect escape occurrence. End items or components shall not be submitted for GD-OTS/Government inspection or acceptance for the affected lot(s) or subsequent lot(s) until the Failure Analysis Report and Corrective Action Plan have been approved.					
727.4.6	• Method(s) by which the processes that create critical characteristics shall be ensured to be robust, capable and under control.					
727.4.7	Method(s) and schedule that the seller shall use to assess the reliability and effectiveness of its critical processes to prevent generating critical non-conformances.					
Q728	CHANGES TO A QUALIFIED BASELINE (PROCESS CHA This clause requires the following SDRL deli					
728.1	Changing the Qualified Baseline is a formal time consuming process that requires GD-OTS and US Government approvals. All proposed changes should be planned months in advance of required implementation.		Acknowledge by acceptance required.			
728.2	Seller shall request and receive written GD-OTS approval prior to making any changes that deviate from the qualified baseline (either that qualified in the Baseline Qualification FAT or by subsequent qualified modification).					
728.3	This change requirement shall be applicable to the lowest level of supplier in the supply chain at which the characteristic is generated.					
728.4	Attachment 0012 (included on worksheet tab labeled Attachment 0012) contains a listing of changes that require notification and approval.					
728.5	Seller must make a formal request for any such change. Seller's request for such a change shall be formally submitted to the GD-OTS Buyer using the GD-OTS Process Change Request (PCR) Form, QS-FM-10.7.1. The form can be obtained on the GD-OTS SharePoint collaboration site.		Acknowledge by acceptance required.			

728.6	Note: the manufacturer of a Commercial/COTS item used for Baseline Qualification is considered part of the Qualified Baseline and subject to these requirements should there be a need to change the manufacturer. Commercial/COTS items may be purchased from any distributor as long as the manufacturer is the manufacturer established as part of the Qualified Baseline. (Commercial/COTS items are as defined in FAR 2.101)				
728.7	GD-OTS will determine the level of verification required for every change. Depending on the level of change, Validation Not Required, Internal Validation, First Piece Inspection (FPI), a First Article Test (FAT), a Tailored FAT, or a Requalification may be required.		Acknowledge by acceptance required.		
728.8	The Seller shall not implement such changes, or commence validation activities without prior review and approval of GD-OTS.				
728.9	Once the appropriate level of validation has been agreed upon, the Seller shall proceed with validation in accordance with the following requirements. Validation activities shall be performed with the facilities, production processes, methods, materials, personnel and equipment that will be used for production.		Acknowledge by acceptance required.		
728.10	Documentation associated with the approved baseline (i.e. Process Flow Map(s), Process Control Plan(s), and Critical Characteristic Control Plan) shall be updated as defined in the approved PCR, in conjunction with the validation activity.		Acknowledge by acceptance required.		
728.11	FAT/TFAT – Seller submits Plan using the GD-OTS FAT Plan Template, QS-TP-10.7.1. Execution of the validation shall not begin until the Plan has been approved by GD-OTS. If a Plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a Plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan.				
728.11.1	Unless otherwise specified in the TDP, first article sample quantities shall be 25 for Safety, Special, Critical and Major Characteristics, 10 for Minor Characteristics, 2 for Unlisted Characteristics, and 1 for Reference and Basic Characteristics.		Acknowledge by acceptance required.		
728.11.2	Once the Plan has been executed, seller has ten (10) calendar days after completion of test to submit a validation Report using the GD-OTS FAT Report Template, QS-TP-10.7.2. Should a report be rejected by the Government, Seller has ten (10) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS.				

FPI – Seller submits plan using the GD-OTS FPI Plan Template, QS-TP-10.7.3. Execution of the validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan.							
Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS FPI Report Template, QS-TP-10.7.4. Should a report be rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS.							
Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Ref#s 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Ref# 310.			Acknowledge by acceptance required.				
Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718.			Acknowledge by acceptance required.				
Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.							
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GD-OTS requires that a pre-validation run be performed prior to execution of any validation activity (BQFAT per Q720/Q748, FAT, TFAT, and FPI per Q728/Q748, and ITE per Q718). A prevalidation run is performed to prepare for the actual, scheduled validation mitigating the potential risk of a failure during validation.			Acknowledge by acceptance required.				
The pre-validation run shall fully replicate the production process that will be used and validated during the BQFAT/FAT/TFAT/FPI.			Acknowledge by acceptance required.				
The pre-validation run will be performed on the full quantity of samples, on all characteristics, and with all associated testing and performance requirements as defined in the validation plan, unless otherwise approved by GD-OTS. GD-OTS may witness all pre-validation activities.			Acknowledge by acceptance required.				
	validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS FPI Report Template, QS-TP-10.7.4. Should a report be rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS. Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Ref#s 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Ref# 310. Inspection/Test Equipment Validation — Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. PRE-VALIDAT This clause requires the following St GD-OTS requires that a pre-validation run be performed prior to execution of any validation activity (BQFAT per Q720/Q748, FAT, TFAT, and FPI per Q728/Q748, and ITE per Q718). A prevalidation run is performed to prepare for the actual, scheduled validation mitigating the potential risk of a failure during validation. 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Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Ref#s 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Ref# 310. Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. PRE-VALIDATION ACTI This clause requires the following SDRL delive GD-OTS requires that a pre-validation run be performed prior to execution of any validation activity (BQFAT per Q720/Q748, FAT, TFAT, and FPI per Q728/Q748, and ITE per Q718). A pre-validation run is performed to prepare for the actual, scheduled validation mitigating the potential risk of a failure during validation. The pre-validation run will be performed on the full quantity of samples, on all charac	validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS FPI Report Template, QS-TP-10.7.4. Should a report be rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration sixe. Production with incorporation of the change shall not begin without written authorization from GD-OTS. Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Ref#s 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Ref# 310. Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. PRE-VALIDATION ACTIVITY (Re This clause requires the following SDRL deliverable(s) GD-OTS requires that a pre-validation run be performed prior to execution of any validation activity (RQFAT per Q720/Q748, FAT, TFAT, and FPI per Q728/Q748, and ITE per Q718). A pre-validation run shall fully replicate the production process that will be used and validation run shall fully replicate the production process that will be used and validation run will be performed on the full	validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifted (15) calendar day to submit a revision. Upon approved of a plan, seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS PR Report Template, GS-TP-10.74. Should a report be rejected, seller has fifteen (15) calendar days to submit a revision. The tamplate can be obtained on the GD-OTS sharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS. Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Reffs 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PKR notification and GD-OTS approval is required for Reff 310. Inspection/Test Equipment Validation - Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the lintent of the words. PRE-VALIDATION ACTIVITY (Rev 06/03/20) This clause requires the following SORL deliverable(s): S728-1 - See Exhibit A for details. GD-OTS requires that a pre-validation run be performed prior to execution of any validation run is performed to prepare for the actual, scheduled validation mitigating the potential risk of a failure during validation. The pre-validation run shall fully replicate the production process that will be used and validated during the BGATA/FATTIAT	validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifted (15) calendar day to submit a revision. Upon approved of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS PR Report Template, QS-TP-10.7-4. Should a report he rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS. Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment OD12 Refits 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Refit 310. Inspection/Test Equipment Validation - inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. PRE-VALIDATION ACTIVITY (Rev 06/03/20) This clause requires the following SDRI deliverable(s): 5728-1 - See Exhibit A for details. GD-OTS requires that a pre-validation run be performed prior to execution of any validation run is performed to prepare for the actual, scheduled validation mitigating the potential risk of a failure during validation. The pre-validation run will be performed on the full quantity of samples, on all characteristics, and with all associated	validation shall not begin until the Plan has been approved by CD OTS. If a plan is rejected, Seller has fiftee (15) calendar days to submit a revision. Upon approved of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (15) calendar days after completion of test to submit a validation report using the GD-OTS PIP Report Template, QS-PP-10.7-4. Should a report be rejected, seller has fifteen (15) calendar days to submit a validation report using the GD-OTS PIP Report Template, QS-PP-10.7-4. Should a report be rejected, seller has fifteen (15) calendar days to submit a validation report using the GD-OTS SharePoint Collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS. Internal Validation is performed at the cognizance of the Seller, Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Relfs 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Relf 310. Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. GD-OTS requires that a pre-validation run be performed prior to execution of any validation activity (BQ-AT) per Q728/Q738, FAT, TFAT, and FIP) per Q728/Q738, and FIP per Q728/Q738, an	validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, seller has fiftee (IS) calender days to submit a revision. Upon approval or plans, Seller must give a minimum of thirty-five (3S) calendar days notice of the planned execution date. Suppliers are required to comply with all aspects of the approved plan. Once the plan has been executed, seller has fifteen (IS) calendar days of the planned execution of text to submit a validation report using the GD-OTS PPI Report Template, GS-TP-10.7.4. Once the plan has been executed, seller has fifteen (IS) calendar days to submit a validation report using the GD-OTS PPI Report Template, GS-TP-10.7.4. Understandary the plan has been executed, seller has fifteen (IS) calendar days to submit a validation report using the GD-OTS PPI Report Template, GS-TP-10.7.4. Understandary the report of the seller seller shall retain records of the results of the internal validation is performed at the cognitizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request. Validation Not Required - Notification is not required for Attachment 0012 Reffs 308 and 309 however, these activities shall be documented internally by the subcontractor making the change. A PCR notification and GD-OTS approval is required for Reff 310. Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words. GD-OTS requires that a pre-validation run be performed prior to execution of any validation run is performed to preserve for the actual,

728-1.4	All equipment to be used in must be identified and located where it will be used in production. In addition, all paperwork will be fully completed (AS9102 Forms, certifications, test reports, etc.) and approved by GD-OTS.			Acknowledge by acceptance required.		
728-1.5	The pre-validation run activities must be completed before customer notification will be issued by GD-OTS (35 calendar day notice of the planned execution date).			Acknowledge by acceptance required.		
728.1.6	Parts manufactured as part of the pre-validation runs or prior to the validation testing shall not be presented for delivery/acceptance.			Acknowledge by acceptance required.		
Q728-ALT1	CHANGES TO A QUALIFIED BASELINE (PROCESS CHA	ANGE) **	Flowdov	vn to Subcontractors Required** (Rev 06/12/20)		
728-ALT1.1	Seller shall not make any changes to material (including supplier), process, inspection and test equipment, or manufacturing and inspection documentation (work instructions) without prior written authorization from their GD-OTS Buyer.					
728-ALT1.2	Seller shall document and submit proposed changes to the GD-OTS Buyer using GD-OTS Process Change Request (PCR) Form, QS-FM-10.7.1. These levels may include: Validation Not Required, Internal Validation, First Piece Inspection (FPI), a First Article Test (FAT), a Tailored FAT, or a Requalification.			Acknowledge by acceptance required.		
728-ALT1.3	Once the appropriate level of validation has been agreed upon, the Seller is responsible for conducting of the validation activity. The Seller shall not implement such changes, or commence validation activities without GD-OTS coordination and approval. Validation activities shall be performed in accordance with the approved validation plan and with the facilities, production processes, methods, materials, personnel and equipment that will be used for production.			Acknowledge by acceptance required.		
728-ALT1.4	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q729	PROCESS COI This clause requires the following S		-			
729.1	A Process Control Plan shall be submitted using the GD-OTS Process Control Plan Template, QS-TP-21.0.3 or GD-OTS approved supplier format.					
729.2	Control Plans shall cover at a minimum TDP identified Safety, Special, Critical, and Major Characteristics. Control Plans shall be revision controlled and revised with any approved changes to the qualified baseline.			Acknowledge that Process Control Plan addresses Safety, Critical, and Major Characteristics.		
729.3	Revised Control Plans shall be submitted to GD-OTS for approval. The template can be obtained on the GD-OTS SharePoint collaboration site.			Acknowledge by acceptance required.		

Q730	PROCESS FAILURE MODES ANI This clause requires the following S				
730.1	A PFMEA is required for this part.			Acknowledge by acceptance required.	
730.2	The PFMEA shall be submitted using the GD-OTS PFMEA Template QS-TP-21.0.2 or GD-OTS approved supplier format.				
730.3	The PFMEA shall cover at a minimum TDP identified Safety, Special, Critical, and Major Characteristics. The document will analyze all potential modes that could result in production of a nonconformance; it will also include countermeasures to be taken for each failure mode to reduce or prevent occurrence and mistake proofing efforts and methods.				
730.4	The template can be obtained on the GD-OTS SharePoint collaboration site.			Acknowledge by acceptance required.	
Q731	SOURCE INSPECTION	ON VERIF	ICATION	(Rev 05/20/20)	
731.1	GD-OTS Source Inspection is required prior to shipment from your plant.			Acknowledge by acceptance required.	
731.2	Unless otherwise directed by the purchase order, Seller is to schedule GD-OTS Source Inspection a minimum of two (2) working days prior to service need date via the Verify, Inc. web site at https://www.verifyglobal.com/				
Q732	Government So	urce Insp	ection (F	Rev 05/20/20)	
732.1	Unless otherwise directed by the purchase order, Government Source Inspection (GSI) is required prior to shipment from your facility.			Acknowledge by acceptance required.	
732.2	The Government shall be notified of the availability of parts for inspection a minimum of two (2) workdays in advance of the required inspection date if DCMA is resident at the Seller's facility and seven (7) workdays in advance of the inspection date if DCMA is not resident at the Seller's facility.				
732.3	The Seller shall ensure that objective sign-off approval (written or electronic) is obtained from the government representative performing the source inspection prior to shipment of the items. Government sign-off approval shall be included in the documentation package that is shipped with the item.			Acknowledge by acceptance required.	
732.4	If GD-OTS Source Inspection (Q731) is also required, the Seller shall ensure that objective signoff approval (written or electronic) is obtained from the GD-OTS representative performing the source inspection prior to presenting the items for government source inspection.			Acknowledge by acceptance required.	
732.5	The Seller is responsible for scheduling the facilities, equipment, inspection articles, prior GD-OTS source inspection, and manpower to be ready for Government inspection.			Acknowledge by acceptance required.	

Q733	ADVANCE SHIP A This clause requires the following S	-				
733.1	Advance Ship Authorization (ASA) from GD-OTS quality is required prior to shipment from your plant.		Acknowledge by acceptance required.	\prod		
733.2	Requirements for ASA are contained in the ASA form for the part to be shipped. The ASA form QS-FM-53.0.1 shall be completed for each shipment and submitted to GD-OTS. GD-OTS Quality will provide written authorization to ship upon review and approval of ASA form.		Acknowledge by acceptance required.			
733.3	The ASA package and evidence of GD-OTS approval shall be delivered with the packing slip. The shipment will not be accepted by GD-OTS without evidence of ASA approval. Note: ASA approval does not constitute automatic product acceptance by GD-OTS.		Acknowledge by acceptance required.			
Q734	Ammo Data Card (ADC) – WARP **Flow This clause requires the following S					
734.1	The Seller shall prepare Ammunition Data Cards for all production lots in accordance with MIL-STD-1168, and shall ensure the ADC is entered into the Worldwide Ammunition Data Repository Program (WARP) – Munitions History Program electronic system which is located at https://mhpwarp.redstone.army.mil/ for Government Inspection and approval					
734.2	A list of part numbers requiring ADCs is included in the Purchase Order (PO) or Section E of the Long Term Agreement (LTA).		Acknowledge by acceptance required.			
734.3	Seller shall flow the substance of this clause to its subcontractors supplying components that require ADCs.					
734.4	Seller Lot Report submittals shall include of a single paper copy of each Ammunition Data Card.		Acknowledge by acceptance required.			
734.5	Part numbers requiring Ammunition Data Cards are included in the Purchase Order (PO) or Section E of the Long Term Agreement (LTA). Subsequent modifications will be flowed through modifications to the PO or LTA. When ballistic tests are required, one hard copy generated from the WARP program, signed and dated by the GARA, shall be sent to the proving ground with sample shipment.		Acknowledge by acceptance required.			
Q735	Lot Report (Deli This clause requires the following S					
735.1	Seller shall provide the following lot documentation with each shipment (may be delivered via hardcopy with shipment or electronic media to buyer).					

735.2	1) Seller Certificate of Conformance (CoC) Seller shall provide a CoC with each lot for the delivered end item. This CoC shall be in the format of GD-OTS CoC template QS-TP-53.0.1. This template as well as a guide to completion of the template (QS-GD-53.0.1) can be found on the SharePoint collaboration site.		Acknowledge by acceptance required.		
735.3	Sub-tier Supplier Certificate of Conformance (CoC) A CoC shall be provided by the Seller for each supplier used in the supply chain		Acknowledge by acceptance required.		
735.3.1	The CoC shall list and contain: -Seller's name and address -Purchase order (PO) number -Quantity of shipment -Drawing number with drawing revision, specification number with revision, and any GD-OTS CN(s) listed in the TDP Status Report -Seller lot identification (e.g. lot number) -Material and process lot identification (e.g. material heat number or lot identifier, material finish and treatment lot identifier) representing the all materials and processes, including special processes, required by technical documentationThe CoC must include printed name, title, and signature of official signing the CoCStatement attesting to compliance with all applicable technical requirements listed in the applicable portion of the Technical Data Package Signature, title, and date of authorized seller quality assurance representative.				
735.4	For any certifications on which the Seller was not the manufacturer of an item, certifications must be traceable to and contain a copy of a certification from the manufacturer.				
735.5	3) Materials and Process Lot Certification Seller shall provide certification documentation and/ or objective evidence, at all levels of the supply chain, for all required materials and processes, as listed in the TDP. The documents should contain an authorized signature and date.		Acknowledge by acceptance required.		
735.5.1	The Material Certification shall list and contain: -Applicable drawings and specifications with revision. -Lot test data (e.g. chemical, physical, and mechanical properties) required by drawings or applicable specifications. -All material and process lot identification shall be listed on the CoC and be traceable to the CoC.				

735.6	4) Special Process Certification Seller shall provide a CoC, in compliance with section 1) above for all special processes (e.g. plating, coatings, cleaning, chemical treatments, heat treatment, non-destructive testing) performed in accordance with listed drawings and specifications. Test data and other associated data is not required to be provided with the lot documentation but shall be kept on file for review by GD-OTS upon request.				
735.7	5) Commercial/COTS Items Commercial Off the Shelf (COTS) items are those that meet the requirements of the definitions of commercial items and COTS items as defined in FAR 2.101. Suppliers of COTS items shall supply a Certificate of Analysis with the first shipment against this contract for all items not previously validated on the W31P4Q-14-C-0154 (i.e. FY14-18) government prime contract, and a Certificate of Conformance for all subsequent shipments.				
735.7.1	A Certificate of Analysis (COA) will contain: • test/inspection results demonstrating conformance to any requirements in the governing specifications (e.g. chemistry, strength, plating, etc.) • the revision of the governing specification to which the part conforms • the purchaser's purchase order number • quantity and lot number(s) supplied, • a statement of conformance to the requirements on the purchaser's purchase order signed by an authorized official of the company				
735.8	Both Certificates of Analysis and Certificates of Conformance shall be traceable to similar certificates from the original manufacturer.		Acknowledge by acceptance required.		
735.9	When the TDP drawing for a commercial/COTS item contains dimensional information, the purchaser of the commercial/COTS item is responsible for the ongoing conformance of the item throughout the life of this contract. The purchaser of the commercial/COTS item shall provide a copy of their receiving inspection documentation for the part number demonstrating conformance to the dimensional requirements with the first shipment against this contract.				
735.10	For suppliers to GD-OTS that purchase commercial/COTS items in support of their GD-OTS purchase order, the contents of this section shall be flowed to the commercial/COTS supplier as well as clause Q724 (Lot Numbering – MIL-STD-1168), when required.				
Q736	Certificate of Conforman This clause requires the following S				
736.1	Commercial Off the Shelf (COTS) items are those that meet the requirements of the definitions of commercial items and COTS items as defined in FAR 2.101.				

736.2	Suppliers of COTS items shall supply a Certificate of Analysis with the first shipment against this contract for all items not previously validated on the W31P4Q-14-C-0154 (i.e. FY14-18) government prime contract, and a Certificate of Conformance for all subsequent shipments.				
736.3	A Certificate of Analysis (COA) will contain:				
736.3.1	• test/inspection results demonstrating conformance to any requirements in the governing specifications (e.g. chemistry, strength, plating, etc.)		Acceptance confirms that example includes required content.		
736.3.2	the revision of the governing specification to which the part conforms		Acceptance confirms that example includes required content.		
736.3.3	the purchaser's purchase order number		Acceptance confirms that example includes required content.		
736.3.4	quantity and lot number(s) supplied		Acceptance confirms that example includes required content.		
736.3.5	• a statement of conformance to the requirements on the purchaser's purchase order signed by an authorized official of the company.		Acceptance confirms that example includes required content.		
736.4	A Certificate of Conformance (COC) shall be in the format.		Provide example in supplier's format.		
736.5	Both Certificates of Analysis and Certificates of Conformance shall be traceable to certificates from the original manufacturer and a copy of the original manufacturer's certification shall be attached to the CofA or CoC.				
Q737	Lot Report (Sub-tier rep This clause requires the following S	•			
737.1	Seller shall provide the following lot documentation with each shipment (may be delivered via hardcopy with shipment or electronic media to buyer)				
737.2	1) Seller Certificate of Conformance (CoC) Seller shall provide a CoC with each lot for the delivered end item. This CoC shall be in the format of GD-OTS CoC template QS-TP-53.0.1. This template as well as a guide to completion of the template (QS-GD-53.0.1) can be found on the SharePoint collaboration site.		Acceptance confirms that CoC is in GD-OTS format		
737.2.1	Seller shall retain the following lot documentation and be able to provide copies to GD-OTS within 24 hours upon request.		Acknowledge by acceptance required.		
737.3	1) Sub-tier Supplier Certificate of Conformance (CoC) A CoC shall be provided by the Seller for each supplier used in the supply chain.				
737.3.1	The CoC shall list and contain:				
737.3.1.a	Sellers name and address		Acceptance confirms that example includes required content.		

737.3.1.b	Purchase order (PO) number		Acceptance confirms that example includes required content.		
737.3.1.c	•Quantity of shipment		Acceptance confirms that example includes required content.		
737.3.1.d	•Drawing number with drawing revision, specification number with revision, and any GD-OTS CN(s) listed in the TDP Status Report		Acceptance confirms that example includes required content.		
737.3.1.e	•Seller lot identification (e.g. lot number)		Acceptance confirms that example includes required content.		
737.3.1.f	•Material and process lot identification (e.g. material heat number or lot identifier, material finish and treatment lot identifier) representing the all materials and processes, including special processes, required by technical documentation.		Acceptance confirms that example includes required content.		
737.3.1.g	•The CoC must include printed name, title, and signature of official signing the CoC.		Acceptance confirms that example includes required content.		
737.3.1.h	•Statement attesting to compliance with all applicable technical requirements listed in the applicable portion of the Technical Data Package.		Acceptance confirms that example includes required content.		
737.3.1.i	•Signature, title, and date of authorized seller quality assurance representative.		Acceptance confirms that example includes required content.		
737.3.2	For any certifications on which the Seller was not the manufacturer of an item, certifications must be traceable to and contain a copy of a certification from the manufacturer.		Acceptance confirms that example includes required content.		
737.4	2) Materials and Process Lot Certification Seller shall provide certification documentation and/ or objective evidence, at all levels of the supply chain, for all required materials and processes, as listed in the TDP Status Report documentation, used in producing the item. The documents should contain an authorized signature and date.				
737.4.1	The Material Certification shall list and contain:				
737.4.1.a	Applicable drawings and specification and the drawing / specification revision.		Acceptance confirms that example includes required content.		
737.4.1.b	•Lot test data (e.g. chemical, physical, and mechanical properties) required by drawings or applicable specifications.		Acceptance confirms that example includes required content.		
737.4.1.c	•All material and process lot identification shall be listed on the CoC and be traceable to the CoC		Acceptance confirms that example includes required content.		
737.5	3) Special Process Certification Seller shall provide a CoC, in compliance with section 1) above for all special processes (e.g. plating, coatings, cleaning, chemical treatments, heat treatment, non-destructive testing) performed in accordance with listed drawings and specifications. Test data and other associated data is not required to be provided with the lot documentation but shall be kept on file for review by GD-OTS upon request.				

737.6	4) Commercial/COTS Items Commercial Off the Shelf (COTS) items are those that meet the requirements of the definitions of commercial items and COTS items as defined in FAR 2.101. Suppliers of COTS items shall supply a Certificate of Analysis with the first shipment against this contract for all items not previously validated on the W31P4Q-14-C-0154 (i.e. FY14-18) government prime contract, and a Certificate of Conformance for all subsequent shipments.						
737.6.1	A Certificate of Analysis (COA) will contain:						
737.6.1.a	• test/inspection results demonstrating conformance to any requirements in the governing specifications (e.g. chemistry, strength, plating, etc.)			Acceptance confirms that example includes required content.			
737.6.1.b	the revision of the governing specification to which the part conforms			Acceptance confirms that example includes required content.			
737.6.1.c	• the purchaser's purchase order number			Acceptance confirms that example includes required content.			
737.6.1.d	quantity and lot number(s) supplied			Acceptance confirms that example includes required content.			
737.6.1.e	• a statement of conformance to the requirements on the purchaser's purchase order signed by an authorized official of the company.			Acceptance confirms that example includes required content.			
737.6.2	Both Certificates of Analysis and Certificates of Conformance shall be traceable to similar certificates from the original manufacturer.			Acceptance confirms that example includes required content.			
737.7	When the TDP drawing for a commercial/COTS item contains dimensional information, the purchaser of the commercial/COTS item is responsible for the ongoing conformance of the item throughout the life of this contract. The purchaser of the commercial/COTS item shall provide a copy of their receiving inspection documentation for the part number demonstrating conformance to the dimensional requirements with the first shipment against this contract.						
737.8	For suppliers to GD-OTS that purchase commercial/COTS items in support of their GD-OTS purchase order, the contents of this section shall be flowed to the commercial/COTS supplier as well as clause Q724 (Lot Numbering – MIL-STD-1168), when required.						
Q738	Objective This clause requires the following S						
738.1	Seller shall supply with each lot, objective evidence of successful completion of all TDP required sample inspections. Objective evidence shall include at a minimum, the part number, lot quantity, characteristics inspected, sampling system and inspection level used for each characteristic, required sample size, actual sample size, acceptance number, quantity accepted, quantity rejected, acceptance or failure of the inspection, date of inspection and name or identification of the inspecting person.						
Q739	Right of	Access (Rev 05/2	0/20)		•	

739.1	Seller shall grant GD-OTS, GD-OTS customer/government representatives and regulatory authorities' right of access to all applicable records and areas of all facilities, at any level of the supply chain, involved with the products and/or services delivered under this purchase order.			Acknowledge by acceptance required.			
Q740	Inspection and Test Meas	urement	Guard E	Banding (Rev 05/20/20)	•		
740.1	When the measurement accuracy of the inspection/test measurement system used to inspect/test characteristics identified as Safety, Special, Critical, Major, or Minor exceeds 10% of the tolerance, the inspection tolerance shall be guard banded to assure acceptance of only conforming product unless otherwise approved by GD-OTS.						
740.2	The Guard Banded tolerance shall have its lower limit increased and upper limit decreased by the measurement accuracy.			Acknowledge by acceptance required.			
740.3	If the measurement accuracy exceeds 20% of the tolerance, GD-OTS approval is required before the Inspection/Test Equipment may be used. (Measurement accuracy is defined as the 95% confidence interval of the measurement uncertainty and is determined by the manufacturer's statement of accuracy or result of a Gage Repeatability and Reproducibility study).						
740.4	In addition, the measurement accuracy of the Inspection/Test equipment shall be at least one additional significant digit to the right of the specification (for example if the specification for a characteristic is .315", the accuracy of the Inspection/Test equipment must be +/000X" or better where X can be any digit between 1 and 9.) Note that this requirement applies to the feature being measured and is independent of the tolerance band. If this requirement is not met, GD-OTS approval is required before the Inspection/Test equipment may be used and if approved, Guard Banding as noted above may be required to be applied; that is, the Guard Banded tolerance shall have its lower limit increased and upper limit decreased by the measurement accuracy.						
Q741	Lot Report - COTS/MIL-S This clause requires the following S	-					
741.1	Seller shall provide the following lot documentation with each shipment (may be delivered via hardcopy with shipment or electronic media to buyer).						
741.2	1) Seller Certificate of Conformance (CoC) Seller shall provide a CoC with each lot for the delivered end item. This CoC shall be in supplier's format.			Provide example of supplier's format			
741.3	Sub-tier Supplier Certificate of Conformance (CoC) A CoC shall be provided by the Seller for each supplier used in the supply chain						
741.3.1	Section Deleted			Section Deleted			
	•					 	

741.3.2	Section Deleted			Section Deleted		
741.4	3) Materials and Process Lot Certification Seller shall provide certification documentation and/ or objective evidence, at all levels of the supply chain, for all required materials and processes, as listed in the TDP Status Report documentation, used in producing the item.					
741.4.1	The Material certification shall list and contain: -Applicable drawings and specification with revisionLot test data (e.g. chemical, physical, and mechanical properties) required by drawings or applicable specificationsAll material and process lot identification shall be listed on the CoC and be traceable to the CoC			Acceptance confirms that example includes required content.		
741.5	4) Special Process Certification Seller shall provide a CoC, in compliance with section 1) above for all special processes (e.g. plating, coatings, cleaning, chemical treatments, heat treatment, non-destructive testing) performed in accordance with listed drawings and specifications. Test data and other associated data is not required to be provided with the lot documentation but shall be kept on file for review by GD-OTS upon request.					
Q742	Corrosion Preven	tion and	Control	(Rev 05/20/20)		
742.1	The Seller shall take precautions during operations to maintain the integrity of corrosion prevention requirements and to prevent the introduction of corrosion or corrosive elements. All parts and assemblies shall be given adequate protection to prevent corrosion and physical damage during temporary or long term storage and shipment.					
742.2	Seller shall flow the substance of this clause to subcontractors responsible for the handling, processing, or storage of metal parts, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q743	Statistical Proce This clause requires the following S		•			
743.1	Seller shall submit a Statistical Process Control Program Plan for GD-OTS approval, in Seller format, using the GD-OTS SPC Program Template QS-TP-21.0.4 and ISO 11462-1 as guidance. The Guide can be found on the entry page for the GD-OTS SharePoint collaboration site.					
743.2	The SPC Program Plan shall be submitted within ninety (90) calendar days of initial Master Subcontract or Purchase Order issue, whichever is earlier.					
743.3	Seller shall maintain SPC data and provide this data to GD-OTS or its representatives on request for review at the Seller's facility.			Acknowledge by acceptance required.		
Q744	Tooling and Gagi This clause requires the following S	•				

744.1	When billed to GD-OTS, Seller shall provide the following gage/tool documentation as evidence that the tooling is complete (may be delivered via hardcopy or electronic media to buyer):					
744.1.1	Objective evidence of requirements conformance for each gage/tool. (e.g. Inspection/CMM report, Calibration report, material certification, etc.)			Acknowledge by acceptance required.		
744.1.2	Completed Special Tooling Report (GD-OTS Form#: SCM-FRM-8.11.0.2, supplied with Purchase Order)					
744.1.3	Picture(s) of each gage/tool purchased					
744.1.4	Picture(s) of each gage/tool marking					
Q745	Internal and External C	Quality Au	dits Alte	ernate (Rev 05/20/20)		
745.1	Seller shall conduct internal and external audits. Quality auditing shall apply to all operations and processes, including activities ranging from purchasing to materials processing at component vendors, through end item assembly, packaging, and testing.					
745.2	GD-OTS and/or its Customer shall be allowed to attend and provide input at external audits conducted by Seller. Seller shall notify GD-OTS by email at least thirty (30) calendar days in advance of each quality audit planned to be conducted by the Seller					
745.3	Seller shall document the conducting and results of all audits on an internal report which shall be maintained on file. Records of audits shall be provided to GD-OTS or its Customer for review on an as requested basis.			Acknowledge by acceptance required.		
745.4	The Seller shall accommodate up to two GD-OTS audits per year.			Acknowledge by acceptance required.		
745.5	One of these audits, at GD-OTS election may be at any of Seller's subcontractors at any tier. Additional audits shall be deemed a "change".			Acknowledge by acceptance required.		
745.6	These audits may include system, process, and/or product audit at the subcontractor's facility. These audits may include Government representatives depending on the complexity of the product, the size of the facility, and the content of the audit. The activity may require as many as three (3) days to complete.			Acknowledge by acceptance required.		
745.7	A minimum of twenty (20) calendar days advance notification will be given to the Seller and GD-OTS and Seller will negotiate a mutually agreeable schedule.			Acknowledge by acceptance required.		
745.8	Audit follow-up visits will be scheduled and conducted if required. Spontaneous audits resulting from cause and corrective action type activity shall not be counted towards the two audits per yearly criteria.			Acknowledge by acceptance required.		
Q746	Statistical Process Co	ntrol Pla	n Altern	ate (Rev 05/20/20)		

746.1	Seller shall utilize its existing Statistical Process Control Plan. Seller shall maintain SPC data and provide this data to GD-OTS or its representatives on request for review at the Seller's facility					
Q747	Shelf Lif	e – 66% (Rev 05/2	20/20)		
747.1	Age controlled material must have 66% of its shelf life remaining at the time of shipment. Each shipment is to be identified with the date of manufacture/date of expiration. The container(s) shall not be damaged.					
Q748	Commercial Baseline Qua	lification	First Art	icle Test (Rev 05/20/20)		
748.1	The Seller shall perform Baseline Qualification First Article Testing (FAT) to ensure that the systems, subsystem, component, and material comply with all TDP requirements. The Baseline Qualification FAT shall include verification of all TDP characteristics and tests as documented in the prints, specifications, etc.			Acknowledge by acceptance required.		
748.2	I. Requirements Prior to Execution of the Baseline FAT					
748.2.1	1. Baseline FAT Plan					
748.2.1.a	a. GD-OTS will author the Baseline Qualification FAT Plan and will seek input from the supplier as needed to ensure accuracy and adequacy of the plan. Suppliers are required to comply with all aspects of the approved plan.			Acknowledge by acceptance required.		
748.2.a.i	i. The Plan will cover all characteristics of the TDP, prints, specifications, etc. To the extent that a sub tier supplier generates characteristics referenced by an applicable print or specification, these characteristics shall be incorporated in the plan. Since the Baseline Qualification FAT Plan may be extensive and extend to sub tier supplier's facilities, the Seller shall provide GD-OTS an anticipated timeline for execution of the various pieces of the FAT.			Acknowledge by acceptance required.		
748.2.a.1.1	The use of standard rework procedures shall be documented and included in the Baseline Qualification Plan and validated as part of the execution. The Seller shall work with GD-OTS in planning the content of the Baseline Qualification FAT Plan to satisfy the needs of the Seller.					
748.2.a.2	ii. GD-OTS will notify the Seller when the plan has been approved for execution and coordinate schedule with the Seller.			Acknowledge by acceptance required.		

748.2.3	iii. GD-OTS will generate and provide to the Seller data sheets in accordance with the requirements of SAE Aerospace Standard AS9102, using Form 1: Part Number Accountability; Form 2: Product Accountability – Raw Material, Specifications, and Special Process(es), Functional Testing; and Form 3: Characteristic Accountability, Verification and Compatibility Evaluation. The Seller shall supply information regarding the gaging/test equipment to be used to accomplish each required inspection. The Seller's responsibility shall be to enter the results of each inspection/test on the appropriate AS9102 forms, provide required material and process certifications, etc. at the time of the execution of the Baseline Qualification FAT.		Acknowledge by acceptance required.
748.2.4	iv. Sample sizes for validation shall be as noted on the AS9102 data sheets		Acknowledge by acceptance required.
748.2.5	v. A series of AS9102 data sheets will be provided for each end item deliverable to GD-OTS, applicable sub-assemblies, sub-components and raw materials.		Acknowledge by acceptance required.
748.3	b. GD-OTS will provide to the Seller a "ballooned" print numbering each characteristic, dimension, and note.		Acknowledge by acceptance required.
748.4	c. The Seller shall provide a Baseline Process Flow Map for each end item deliverable to GD-OTS. The baseline map shall include process step description, equipment used at that process step (including make, model, and serial number), the name, number, and revision level of any process work instructions applicable to that operation. The map shall also include a description of all inspection and test equipment used at that process step; indicate if Statistical Process Control (SPC) is used at that process step, any standard equipment adjustments and whether there are any approved rework processes. Baseline Process Flow Maps shall also be supplied for sub tier suppliers that supply components that are detailed in a print as well as for suppliers of Special Processes (e.g. painting, plating, chromate finishing, etc.). COTS items, raw materials and distributor supplied items are exempted from the Baseline Process Flow Map requirement. The Baseline Process Flow Map shall be submitted in the format of the GD-OTS Process Flow Template, QS-TP-21.0.1. The Baseline Process Flow Map shall be provided to GD-OTS prior to the execution of the Baseline Qualification FAT. The template can be obtained on the GD-OTS SharePoint collaboration site.		
748.5	d. Requirements for Inspection and Test Equipment Validation covered in Clause Q718 shall be completed prior to execution of the Baseline Qualification FAT.		Acknowledge by acceptance required.
748.6	II.Baseline Qualification FAT Execution		

748.6.1	1. Once the Baseline FAT Plan has been approved, provision shall be made for GD-OTS representatives to witness all or any portion of the execution of the Baseline Qualification FAT at their discretion. Seller shall notify GD-OTS in writing what date they will be ready to begin execution of the Baseline Qualification FAT a minimum of thirty-five (35) calendar days in advance of that date to allow for required notification to the customer.		Acknowledge by acceptance required.		
748.6.2	2. Samples for the Baseline Qualification FAT shall be manufactured using the process and equipment that will be used for production and shall be selected from the first production lot. Where MIL-STD-1168 lot numbering is required, lots shall be identified as a First Article Lot in accordance with MIL-STD-1168. The size of this lot shall be approved by GD-OTS for items at the deliverable part number level. First Article lots from sub-tier suppliers will be expected to be of sufficient size to support the First Article lot at the deliverable part number level.				
748.6.3	3. Testing and Inspection shall be performed at the facility at which the inspection and test equipment resides.		Acknowledge by acceptance required.		
748.7	III.After Baseline Qualification FAT Execution				
748.7.1	1. Upon successful execution of the Plan the supplier shall provide GD-OTS with all test reports, certifications, and data sheets completed as part of the execution of the Baseline Qualification FAT. This information shall be provided to GD-OTS within seven (7) calendar days of the completion of the execution of the Baseline Qualification FAT.		Acknowledge by acceptance required.		
748.7.2	2. Production beyond the first article lot may not begin until contractually directed by GD-OTS.		Acknowledge by acceptance required.		
748.7.3	3. GD-OTS will prepare the Baseline Qualification FAT Report. The Seller shall provide assistance to GD-OTS as needed to support any clarifications or additional information required.		Acknowledge by acceptance required.		
748.7.4	4. Residual components of the Baseline Qualification Lot shall be considered sellable product provided they meet all TDP requirements, acceptance inspection AQL, and LAT requirements.		Acknowledge by acceptance required.		

748.7.4.1	Changes to the Qualified Baseline is a formal time consuming process that requires GD-OTS approval. The proposed changes should be planned months in advance of required implementation. The table below contains a listing of changes that require notification and approval. Seller shall request and receive written GD-OTS approval prior to making any changes that deviate from the qualified baseline (either that qualified in the Baseline Qualification FAT or by subsequent qualified modification). This change requirement shall be applicable to the lowest level of supplier in the supply chain at which the characteristic is generated. The table below contains a listing of changes that require notification and approval. Seller must make a formal request for any such change. Seller's request for such a change shall be formally submitted to the GD-OTS Buyer. Note: the manufacturer of a Commercial/COTS item used for Baseline Qualification is considered part of the Qualified Baseline and subject to these requirements should there be a need to change the manufacturer. Commercial/COTS items may be purchased from any distributor as long as the manufacturer is the manufacturer established as part of the Qualified Baseline. (Commercial/COTS items are as defined in FAR 2.101)		Acknowledge by acceptance required.		
748.7.4.2	GD-OTS will determine the level of verification required for every change. Depending on the level of change, No Validation, Internal Validation, First Piece Inspection (FPI), a First Article Test (FAT), a Tailored FAT, or a Requalification may be required. The Seller shall not implement such changes, or commence validation activities without prior review and approval of GD-OTS. Once the appropriate level of validation has been agreed upon, the Seller shall proceed with validation in accordance with the following requirements. Validation activities shall be performed with the facilities, production processes, methods, materials, personnel and equipment that will be used for production.		Acknowledge by acceptance required.		
748.7.4.3	FAT/TFAT – Seller submits Plan using the GD-OTS FAT Plan Template, QS-TP-10.7.1. Execution of the validation shall not begin until the Plan has been approved by GD-OTS. If a Plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a Plan, Seller must give a minimum of thirty-five (35) calendar days' notice of the planned execution date. Once the Plan has been executed, seller has fifteen (15) calendar days to submit a validation Report using the GD-OTS FAT Report Template, QS-TP-10.7.2. Should a report be rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS.		Acknowledge by acceptance required.		

748.7.4.4	FPI – Seller submits plan using the GD-OTS FPI Plan Template, QS-TP-10.7.3. Execution of the validation shall not begin until the Plan has been approved by GD-OTS. If a plan is rejected, Seller has fifteen (15) calendar days to submit a revision. Upon approval of a plan, Seller must give a minimum of thirty-five (35) calendar day notice of the planned execution date. Once the plan has been executed, seller has fifteen (15) calendar days to submit a validation report using the GD-OTS FPI Report Template, QS-TP-10.7.4. Should a report be rejected, Seller has fifteen (15) calendar days to submit a revision. The template can be obtained on the GD-OTS SharePoint collaboration site. Production with incorporation of the change shall not begin without written authorization from GD-OTS.			Acknowledge by acceptance required.		
748.7.4.5	Internal Validation is performed at the cognizance of the Seller. Seller shall retain records of the results of the internal validation and have them available for review upon request.			Acknowledge by acceptance required.		
748.7.4.6	Inspection/Test Equipment Validation – Inspection and Test Equipment Validation shall be completed in accordance with the requirements of Q718.			Acknowledge by acceptance required.		
748.8	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.					
Q749	Commercial Item	ata Card	(Rev 05/20/20)			
749.1	Seller shall prepare Ammunition Data Cards for all production lots of items in accordance with DI-MISC-80043 and MIL-STD-1168. Seller submittals shall consist of a single paper copy of each Ammunition Data Card.					
749.2	Part numbers requiring Ammunition Data Cards are included in the Purchase Order (PO) or Section E of the Long Term Agreement (LTA). Subsequent modifications will be flowed through modifications to the PO or LTA.			Acknowledge by acceptance required.		
Q750	Supplier Production Read	iness Vei	ification	(SPRV) (Rev 05/20/20)		
750.1	GD-OTS requires a supplier production readiness verification (SPRV) to be completed at all supplier levels. The Seller shall request and complete GD-OTS provided SPRV forms after receipt of the initial GD-OTS purchase order/master sub contract agreement (MSA) for the FY19-23 USG prime contract.			Acknowledge by acceptance required.		
750.2	SPRV forms shall also be completed for the Seller's sub-tier suppliers.			Acknowledge by acceptance required.		
750.3	GD-OTS reserves the right to suspend validation activities and/or acceptance of product, pending completion of the SPRV form or pending completion of corrective actions resulting from the SPRV review.			Acknowledge by acceptance required.		
Q751	Partial Shipmen	ts Not Al	lowed (F	Rev 05/20/20)		
Q751.1	Partial lot shipments are not allowed for this item without written pre-approval from GD-OTS. The full lot quantity produced must be delivered in one shipment.					
Q752	Foreign Object	t Debris (FOD) (Re	ev 05/20/20)		

Q752.1	Seller shall make provisions to prevent, detect, and remove foreign objects from finished product for this purchase order.					
Q753	Use of Significant Digits in Test Data to De	termine (onform	ance with Specifications (Rev 05/20/20)		
Q753.1	Unless otherwise specified by the Technical Data Package (TDP), for purposes of determining conformance with these specifications, all specified (dimensional tolerance as defined within the Hydra TDP) limits are absolute limits, as defined in ASTM Practice E29, for Using Significant Digits in Test Data to Determine Conformance with Specifications.					
Q753.2	When the ITE has a resolution greater than the TDP requirement, the result shall be reported at least one digit beyond the number of significant digits defined by the TDP. When guard banding is applied the result shall be reported to the number of significant digits defined by the TDP at minimum and one digit beyond if the ITE has a resolution greater than the TDP requirement.			Acknowledge by acceptance required.		
Q753.3	Reading ITE: If a TDP diameter is specified as 3.0 ± 0.1 inch (absolute method), and measured with ITE with a resolution to the nearest 0.001 inch, then at the lower specification limit a measured value of 2.900 is (barely) passing and 2.899 would be considered failing and at the upper specification limit a measured value of 3.100 is (barely) passing and 3.101 would be considered failing. Under the absolute method, the ITE shall be read and evaluated to the full resolution of the gage regardless of the stated number of TDP significant digits.			Acknowledge by acceptance required.		
Q753.4	Reporting reading: For purposes of reporting the result in the example above without guard banding, if a passing measurement was read the result of 2.90 would be recorded and if a failing measurement was read a result of 2.89 would be recorded. If guard banded, a passing measurement of 2.90 would be recorded and a failing measurement of 2.89 would be recorded if the ITE has a resolution greater than the TDP requirement. The exception to the above reporting reading rules is if the first digit beyond the TDP requirement ends in a zero and the ITE reports a non-zero value at any place beyond. In that case all ITE significant digits shall be reported to reflect the failing result. For example in the case noted above, the failing result of 3.101 would be reported.			Acknowledge by acceptance required.		
Q754	Conformance, Safety,	and Ethic	s Aware	ness (Rev 05/20/20)		

Q754.1	The items and/or services being procured under the terms of this purchase order or solicitation may be used in the production of defense articles. End users include United States military personnel and foreign countries friendly to the United States. Adherence to all purchase order, drawing, specification, work instruction, and or SOW requirements is critical to assuring the reliability and safety of the end product. Your organization is responsible for ensuring that persons are aware of their contribution to product or service conformity, to product safety and the importance of ethical behavior. We expect all GD-OTS suppliers to conduct business in compliance with all applicable laws and regulations, as well as maintain a high level of business ethics. General Dynamics is dedicated to the highest ethics in its business dealings.			Acknowledge by acceptance required.	
Q754.2	Code of Ethics: General Dynamics expects our partners in business to abide by Federal Acquisition Regulation 52.203-13 Contractor Code of Business Ethics and Conduct and to always conduct business in a fair and ethical manner.			Acknowledge by acceptance required.	
Q755	Counterfeit Pa	art Prever	ntion (Re	ev 06/03/20)	
Q755.1	The Seller shall establish a counterfeit parts prevention program and prepare, or update the existing Counterfeit Risk Management Plan for submittal and approval in Seller format no later than 60 calendar days after contract award. The Plan shall meet the requirements of SAE AS5553 for electronics, and shall provide risk mitigation for items not considered electronics.				
Q756	Obsolescence	and DM	SMS (Re	v 06/03/20)	
Q756.1	The Supplier shall develop and maintain an Obsolescence and Diminishing Manufacturing Sources and Material Shortages (DMSMS) management program to ensure continued availability of high quality and reliable parts, assemblies and materials throughout the performance of this contract.				
Q756.2	The Supplier's DMSMS management procedures shall address proactive forecasting and associated design tradeoffs to minimize life cycle vulnerability. Reactive efforts shall address cost effective solutions for DMSMS events, including obsolescence identified during fabrication or in fielded units.				
Q756.3	Seller shall flow the substance of this clause to its subcontractors, including this sentence, changing the relationship of the parties as appropriate to preserve the intent of the words.				

Supplier T	upplier Technical Review Checklist: Supplier Questionnaire REV: C													
		C	Objective: To assess	the suppliers unde	rstanding	of contra	ct W31P4	Q-20-D-0023 FAR requ	uirements					
	Completion ate:	1/1/2000	Technical Review Meeting Date:	1/15/2000	Par	t Number:	GD-OTS I	Prefilled		Revision Level: GD-OTS Pre				
Q#			Question		•	Do you with the require	following	Evidence, Explanations	s, Questions, Issues	and Clarifications	In		status of ms	
	COMPLETE	THE CHECKLIST AFTE	R REVIEWING THE FAI	R CLAUSE.		YES	NO				R	G B	Action Tracker #	
52.203-1	Definitions. (Rev. 11/2013.)												
52.203-3	(The term "ag	Gratuities*. (Rev. 4/1984.) [The term "agency head" means Buyer). (Rev. 4/1984.) [Applicable if this Order exceeds the simplified acquisition threshold in FAR 2.101.)												
52.203-5	Covenant Against Contingent Fees. (Rev. 5/2014.) (Applicable if this Order exceeds the simplified acquisition threshold in FAR 2.101.)													
52.203-6			o the Government. (Rev											
52.203-7	Anti-Kickback Procedures. (Rev. 5/2014.) Applicable if this Order exceeds \$100,000, except that paragraph (c)(1) of FAR 52.203-7 is not included in this Order. Paragraph (c)(4) is revised by deleting "The Contracting Officer may" and inserting "To the extent the Contracting Officer has effected an offset at the prime contract level or has directed Buyer to withhold any sum from the Seller, Buyer may"													
52.203-8	Cancellation, 5/2014.)	Rescission, and Recove	ry of Funds for Illegal or	Improper Activity. (Re	ev.									
52.203-10	Price or Fee	Adjustment for Illegal or	Improper Activity. (Rev	. 5/2014.)										
52.203-11	Certification (Rev 9/2007.	_	ng Payments to Influence	e Certain Federal Trans	sactions.									
52.203-12		n Payments to Influence this Order exceeds \$150	Certain Federal Transac 0,000).	ctions.* (Rev.10/2010.	.)									
52.203-13		ode of Business Ethics an this Order exceeds \$5,00	nd Conduct. (Rev. 10/20 00,000.00)	15.)										
52.203-14		this Order exceeds \$5,00												
52.203-15	Whistleblow (Rev. 06/201		e American Recovery an	d Reinvestment Act of	f 2009.									
52-203-19	Prohibition of (Rev 1/2017		rnal Confidentiality Agre	eements or Statement	ts.									
52.204-2		uirements.* (Rev. 8/199 y reference to the Chang	96.) ges clause in the prime co	ontract).										
52.204-9	9 Personal Identity Verification of Contractor Personnel. (Rev. 1/2011.)													
52.204-10	10 Reporting Executive Compensation and First-Tier Subcontract Awards. (Rev 10/2018.)													
52.204-19	Incorporatio	n by Reference of Repre	sentations and Certifica	tions. (Rev. 12/2014.)										
52.204-21	04-21 Basic Safeguarding of Covered Contractor Information Systems. (Rev. 6/2016.)													

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52.204-24	Representation Regarding Certain Telecommunications and Video Surveillance Services or Equipment. (Rev 8/2020)				
52.204-25	Prohibition on Contracting for Certain Telecommunications and Video Surveillance Services or Equipment. (Rev 8/2020)				
52-204-27	Prohibition on a ByteDance Covered Application (Rev 6/2023)				
52.209-3	Payment for Overtime Premiums. (Rev. 7/1990.)				
52.209-5	Certification Regarding Responsibility Matters. (Rev. 10/2015.) (D) Have not, within a three-year period preceding this offer, been notified of any delinquent Federal taxes in an amount that exceeds \$3500 for which the liability remains unsatisfied.				
52.209-6	Protecting the Government's Interest When Subcontracting with Contractors Debarred, Suspended, or Proposed for Debarment. (Rev. 10/2015.) (Applicable if this Order exceeds \$30,000.)				
52.209-9	Updates On Contracting With Inverted Domestic Corporations. (Rev.10/2018.)				
52.211-5	Material Requirements. (Rev. 8/2000.)				
52.211-15	Defense Priority and Allocation Requirements. (Rev. 4/2008.) If this Order is a "rated order" as indicated by a DPAS rating elsewhere in this Order, Seller will follow all the provisions of the Defense Priorities and Allocation System Regulations.				
52.214-26	Audit and Records-Sealed Bidding. (Rev. 10/2010.) (Applicable if this Order exceeds \$650,000 and is awarded by sealed bidding procedures.)				
52.214-27	52.214-27 Price Reduction for Defective Certified Cost or Pricing Data — Modifications — Sealed Bidding. (Rev. 8/2011.) In paragraph (d), the term "Contracting Officer" does not change. Seller shall provide cost or pricing data and execute a Certificate of Current Cost or Pricing Data in substantially the form prescribed in the FAR.				
52.214-28	52.214-28 Subcontractor Certified Cost or Pricing Data — Modifications — Sealed Bidding. (Rev. 10/2010.) Applicable if at the time the Order was entered into, it exceeded the threshold for submission of cost or pricing data at FAR 15.403-4(a)(1)				
52.215-2 & Alt. II	Audit and Records – Negotiation.* (Rev. 10/2010) (Rev. 8/2016) Applicable if this Order exceeds the simplified acquisition threshold in FAR 2.101.				
52.215-8	Order of Precedence – Uniform Contract Format. (Rev. 10/1997.)				
52.215-10	Price Reduction for Defective Certified Cost or Pricing Data. (Rev. 8/2011.) (Applicable to Orders for which it is contemplated cost or pricing data will be required.) In paragraph (c) the term "Contracting Officer" does not change. Seller shall provide cost or pricing data and execute a Certificate of Current Cost or Pricing Data in substantially the form prescribed in the FAR				
52.215-11	Price Reduction for Defective Certified Cost of Pricing Data — Modifications. (Rev. 8/2011.) (Applicable to Orders for which it is contemplated cost or pricing data will be required for modifications and the Order includes FAR 52.215-10.) In paragraph (d), the term "Contracting Officer" does not change. Seller shall provide cost or pricing data and execute a Certificate of Current Cost or Pricing Data in substantially the form prescribed in the FAR.				
52.215-12	Subcontractor Certified Cost or Pricing Data. (Rev. 10/2010.) Applicable if the Order, when entered into, exceeds the threshold for submission of cost or pricing data at FAR 15.403-4(a)(1).				

Applicable of the Order, when entered into, exceeds the threshold for submission of cost or pricing data and FAB 15.40-86 (40(1)). Sp. 215-14 (Applicable was per for principally foll). If this Order exceeds the simplified acquisition threshold in 7AP 2.101.) Previous Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing data with the engineer for its which are previous of post-award cost determination will be adjusted to 15AP Port 31. Sp. 215-15 Realized Cost of Money, (Rev. 6/2003.) 22.215-16 Reversion or Adjustment of Plans for Post Retirement Benefits (PRB) Other Than Perudians. (Rev. 10/2016.) Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing data will be required or for which are green award cost determination will be subject to FAR Port 31. Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing data will be required or for which any are award or past-award cost determination will be subject to FAR Port 31. Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing data will be required of or which any are award or past-award cost determination will be subject to FAR Port 31. Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing Data. (Rev. 10/2003.) Applicable in solicitations and purchase orders for which it is anticipated that cost or pricing Data. (Rev. 10/2003.) Sequencements for Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Certified Cost or Pricing Data and Data Other Than Ce	Ī	a harana a seria da sa a seria da seria		1 1		
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52.216-8 Fixed Fee. (Rev. 6/2011.) Dition to Extend the Term of the Contract. (Rev. 3/2000.) Dition to Extend the Term of the Contract. (Rev. 3/2000.) Dition to Extend the Term of the Contract. (Rev. 10/2018.), (Class Deviation 2016-00009) Dition to Extend the Term of the Contracting opportunities). Small Business Concerns. (Rev. 10/2018.), (Class Deviation 2018-00013) (Applicable only if this Order offers further subcontracting opportunities, exceeds \$700,000, and Seller is not a Small Business Concern.) Small Business Subcontracting Plan. (Rev. 3/2020) (Class Deviation 2018-00013) (Applicable only if this Order offers further subcontracting opportunities, exceeds \$700,000, and Seller is not a Small Business Concern.) Society of the Concerns of the Concern	52.215-21					
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(Applicable only if this Order offers further subcontracting opportunities).	52.217-9	Option to Extend the Term of the Contract. (Rev. 3/2000.)				
only if this Order offers further subcontracting opportunities, exceeds \$700,000, and Seller is not a Small Business Concern.) 52.219-16 Liquidated Damages — Subcontracting Plan. (Rev. 1/1999.) 52.219-28 Post-Award Small Business Program Representation. (Rev. 5/2020.) 52.222-1 Notice to the Government of Labor Disputes. (Rev. 2/1997.) 52.222-3 Convict Labor. (Rev. 6/2003.) 52.222-4 Contract Work Hours and Safety Standards — Overtime Compensation. (Rev. 5/2018). Applicable if this Order requires employment of laborers or mechanics. In addition, Buyer may withhold or recover from the Seller any sums the Contracting Officer withholds or recovers from Buyer because of a violation of a provision of this clause by the Seller or Seller's subcontractor.	52.219-8					
52.222-4 Post-Award Small Business Program Representation. (Rev. 5/2020.) 52.222-1 Notice to the Government of Labor Disputes. (Rev. 2/1997.) 52.222-3 Convict Labor. (Rev. 6/2003.) 52.222-4 Convict Labor. (Rev. 6/2003.) 52.222-4 Convict Labor. (Rev. 6/2003.) 52.222-4 Applicable if this Order requires employment of laborers or mechanics. In addition, Buyer may withhold or recover from the Seller any sums the Contracting Officer withholds or recovers from Buyer because of a violation of a provision of this clause by the Seller or Seller's subcontractor.	52.219-9	only if this Order offers further subcontracting opportunities, exceeds \$700,000, and Seller is				
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52.222-4 Contract Work Hours and Safety Standards — Overtime Compensation. (Rev.5/2018). Applicable if this Order requires employment of laborers or mechanics. In addition, Buyer may withhold or recover from the Seller any sums the Contracting Officer withholds or recovers from Buyer because of a violation of a provision of this clause by the Seller or Seller's subcontractor.	52.219-28	Post-Award Small Business Program Representation. (Rev. 5/2020.)				
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52.222-19 Child Labor – Cooperation with Authorities and Remedies. (Rev. 1/2020.)	52.222-4	(Rev.5/2018). Applicable if this Order requires employment of laborers or mechanics. In addition, Buyer may withhold or recover from the Seller any sums the Contracting Officer withholds or recovers from Buyer because of a violation of a provision of this clause by the Seller or Seller's				
	52.222-19	Child Labor – Cooperation with Authorities and Remedies. (Rev. 1/2020.)				

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52.222-20	Contracts for Materials, Supplies, Articles and Equipment Exceeding \$15,000. (Rev. 5/2014.)				
52.222-21	Prohibition of Segregated Facilities. (Rev. 4/2015.)				
52.222-22	Previous Contracts and Compliance Reports (Feb 1999)				
52.222-25	Affirmative Action Compliance (Apr 1984)				
52.222-26	52.222-26 Equal Opportunity. (Rev. 9/2016.) Subparagraphs (b)(1) through (11) of FAR 52.222-26 only are included in this Order.				
52.222-35	Equal Opportunity for Veterans. (Rev. 10/2015.) (Applicable if the Order is for \$100,000 or more.)				
52.222-36	Equal Opportunity for Workers with Disabilities. (Rev. 7/2014.) Applicable if this Order exceeds \$15,000. Paragraph (b)(2) is revised to delete "provided by or through the Contracting Officer" and insert "provided upon request by the Contracting Officer through the Buyer's Purchasing Representative."				
52.222-37	Employment Reports on Veterans. (Rev. 2/2016.) (Applicable if the clause at 52.222-35 is applicable.)				
52.222-40	Notification of Employee Rights under the National Labor Relations Act. (Rev. 12/2010.)				
52.222-50	Combating Trafficking In Persons. (Rev. 01/2019)				
52.222-54	Employment Eligibility Verification. (Rev. 10/2015.)	С			
52.223-3	Hazardous Material Identification and Material Safety Data. (Rev. 1/1997.)				
52.223-5	Pollution Prevention and Right-to-Know Information. (Rev. 5/2011.)				
52.223-6	Drug-Free Workplace. (Rev. 5/2001.)				
52.223-7	Notice of Radioactive Materials. (Rev. 1/1997.)				
52.223-11	Ozone-Depleting Substances and High Global Warming Potential Hydrofluorocarbons. (Rev. 6/2016.)				
52.223-18	Encouraging Contractor Policies to ban Text Messaging While Driving (Rev. 8/2011.)				
52.223-19	Compliance with Environmental Management Systems (May 2011)				
52.224-2	Privacy Act. (Rev. 4/1984.)				
52.225-8	Duty Free Entry. (Rev. 10/2010.)				
52.225-13	Restrictions on Certain Foreign Purchases.* (Rev. 6/2008.)				
52.225-18	Place of Manufacture (March 2015)				
52.227-1	Authorization and Consent. (Rev. 12/2007.)				
52.227-2	52.227-2 Notice and Assistance Regarding Patent and Copyright Infringement.** (Rev. 12/2007.) (Applicable if the Order is expected to exceed the simplified acquisition threshold at FAR 2.101.)				
52.227-3	Patent Indemnity.** (Rev. 4/1984.)				

Refund of Royalties. (Rev. 4/1984.) (Applicable if the amount of royalties reported during negotiation of the subcontract exceeds \$250).							
Filing of Patent Applications-Classified Subject Matter. (Rev. 12/2007.)							
Patent RightsOwnership by the Contractor . (Rev. 5/2014.)							
Patent RightsOwnership by the Government. (Rev. 12/2007.)							
Rights in Data - General. (Rev. 5/2014.)							
Workers' Compensation Insurance (Defense Base Act). (Rev. 7/2014.)							
Workers' Compensation and War-Hazard Insurance Overseas. (Rev. 4/1984.)							
Insurance — Work on a Government Installation. (Rev. 1/1997.) (Applicable if this Order requires work on a Government installation).							
Federal, State, and Local Taxes. (Rev. 2/2013.)							
Federal, State, and Local Taxes (State and Local Adjustments). (Rev. 2/2013.)							
Taxes Foreign Fixed-Price Contracts. (Rev. 2/2013.)							
Cost Accounting Standards Notice and Certifications. (Rev. 5/2018.), (Deviation 2018-00015)							
Cost Accounting Standards. (Rev. 5/2018.), (Deviation 2018-00015)							
Administration of Cost Accounting Standards. (Rev. 6/2010.)							
Interest. (Rev. 5/2014.)							
Performance Based Payments. (Rev. 4/2012.)							
Providing Accelerated Payments to Small Business Subcontractors. (Rev. 12/2013.)							
Industrial Resources Developed Under Defense Production Act Title III. (Rev. 9/2016.) (This clause, in its entirety, is hereby flowed down as if the language of the clause is contained within this document.)							
Permits and Responsibilities. (Rev. 11/1991.)							
Privacy or Security Safeguards. (Rev. 8/1996.)							
Notice of Intent to Disallow Costs. (Rev. 4/1984.)							
Stop-Work Order. (Rev. 8/1989.) The words "ninety (90) days" are changed to "one hundred (100) days" and the words "thirty (30) days" are changed to "twenty (20) days" wherever they appear.							
Notification of Change. (Rev. 1/2017.)							
Subcontracts. (Rev. 10/2010.)							
Competition in Subcontracting. (Rev. 12/1996.)							
52.244-6 Subcontracts for Commercial Items. (Rev. 08/2019.) (This clause, in its entirety, is hereby flowed down as if the language of the clause is contained within this document.)							
	(Applicable if the amount of royalties reported during negotiation of the subcontract exceeds \$250). Filing of Patent ApplicationsClassified Subject Matter. (Rev. 12/2007.) Patent RightsOwnership by the Contractor . (Rev. 5/2014.) Patent RightsOwnership by the Government. (Rev. 12/2007.) Rights in Data - General. (Rev. 5/2014.) Workers' Compensation Insurance (Defense Base Act). (Rev. 7/2014.) Workers' Compensation and War-Hazard Insurance Overseas. (Rev. 4/1984.) Insurance — Work on a Government Installation. (Rev. 1/1997.) (Applicable if this Order requires work on a Government installation). Federal, State, and Local Taxes. (Rev. 2/2013.) Federal, State, and Local Taxes (State and Local Adjustments). (Rev. 2/2013.) Taxes — Foreign Fixed-Price Contracts. (Rev. 2/2013.) Cost Accounting Standards Notice and Certifications. (Rev. 5/2018.), (Deviation 2018-00015) Administration of Cost Accounting Standards. (Rev. 6/2010.) Interest. (Rev. 5/2014.) Performance Based Payments. (Rev. 4/2012.) Providing Accelerated Payments to Small Business Subcontractors. (Rev. 12/2013.) Industrial Resources Developed Under Defense Production Act Title III. (Rev. 9/2016.) (This clause, in its entirety, is hereby flowed down as if the language of the clause is contained within this document.) Permits and Responsibilities. (Rev. 11/1991.) Privacy or Security Safeguards. (Rev. 8/1996.) Notice of Intent to Disallow Costs. (Rev. 4/1984.) Stop-Work Order. (Rev. 8/1989.) The words "ninety (90) days" are changed to "one hundred (100) days" and the words "thirty (30) days" are changed to "twenty (20) days" wherever they appear. Notification of Change. (Rev. 1/2017.) Subcontracts. (Rev. 10/2010.) Competition in Subcontracting. (Rev. 12/1996.) 52.244-6 Subcontracts for Commercial Items. (Rev. 08/2019.) (This clause, in its entirety, is hereby flowed down as if the language of the clause is contained	Applicable if the amount of royalties reported during negotiation of the subcontract exceeds \$2250 . Filing of Patent Applications—Classified Subject Matter. (Rev. 12/2007.)	(Applicable if the amount of royalties reported during negotiation of the subcontract exceeds \$2250).	Applicable if the amount of royalities reported during negotation of the subcontract exceeds	Applicate of the amount of royalities reported during negotiation of the subcontract exceeds	Application of the amount of royalties reported during negotiation of the subcontract exceeds	Applicable if the amount of royalities reported during negotiation of the subcontract exceeds

52.245-1 Alt 1	Government Property. Alt 1 (Rev. 1/2017.) (When the subcontract is to be performed outside of the United States of America, the words "Government" and "Government-furnished" (wherever they appear in this clause) shall be construed as "United States Government" and "United States Government-furnished", respectively.)				
52.245-2	52.245-2 Government Property Installation Operation Services. (Rev. 4/2012.) "Government" means "Government" and/or "Buyer."				
52.245-9	Use and Charge. (Rev. 2/1997.)				
52.246-2	Inspection of Supplies – Fixed Price. (Rev. 8/1996.)				
52.246-3	Inspection of Supplies – Cost Reimbursement. (Rev. 5/2001.)				
52.246-5	Inspection of Services – Cost Reimbursement. (Rev. 4/1984.)				
52.246-11	Higher-Level Contract Quality Requirement. (Rev. 12/2014.)				
52.246-16	Responsibilities for Supplies. (Rev. 4/1984.)				
52.247-63	Preference for U.SFlag Air Carriers. (Rev. 6/2003.)				
52.247-64	Preference for Privately Owned U.SFlag Commercial Vessels. (Rev 2/2006.)				
52.248-1	Value Engineering. (Rev. 10/2010.) (Applicable if this Order exceeds \$100,000.)				
52.249-2	Termination for Convenience of the Government — Fixed-Price. (Rev. 4/2012.) Paragraph (c): Change "120 days" to "60 days". Paragraph (d): Plant clearance procedure is omitted. Paragraph (e): The time for submission of the final termination settlement proposal is changed from "1 year" to "6 months" from the effective date of termination. Paragraph (l): The time for submission of a proposal for an equitable adjustment after a partial termination is changed from "90 days" to "45 days" from the effective date of termination.				
52.249-6	Termination (Cost Reimbursement). (Rev. 5/2004.)				
52.249-8	Default (Fixed-Price Supply and Service). (Rev. 4/1984.)				
52.249-14	Excusable Delays. (Rev. 4/1984.)				
52.252-2	Clauses Incorporated By Reference. (Rev. 2/1998.)				
52.252-6	Authorized Deviations In Clauses. (Rev. 4/1984.)				
General Question	Do you flow FAR Clauses to your suppliers?		If yes, provide document showing example of FAR requirements flowed to suppliers.		

Supplier Technical Review Checklist: Supplier Questionnaire															
		Ob	jective: To assess t	he suppliers under	standing o	of contrac	t W31P40	Q-20-D-0023 DFAR req	quirements						
Checklist Com Date:	pletion	1/1/2000	Technical Review Meeting Date:	1/15/2000	Par	t Number:	GD-OTS F	Prefilled	Revision Level:	rel: GD-OTS F			efilled		
Q#			Question			Do you comply with the following requirement Evidence, Explanations, Questions, Issues and Clarif				ations Indicate sta					
	COMPLE	TE THE CHECKLIST AF	TER REVIEW OF THE	DFARS CLAUSE.		YES	NO			R	GE	3	Action racker #		
52.203-7000	Requirem	nents Relating to Comper	sation of Former DOD	Officials. (Rev. 9/2011	l .)										
52.203-7001	(Rev. 12/ Applicable threshold	on on Persons Convicted (2008.) e to first tier subcontracto I in FAR Part 2 and the Priunged in this clause.	ors only if this Order exc	eeds the simplified acc	quisition										
52.203-7002	Requirem	nent to Information Empl	oyee of Whistle Blowe	r Rights (Rev. 9/2013.))										
52.203-7003	Agency Office of the Inspection General. (Rev. 8/2019.)														
52.203-7004	Display of Hotline Posters. (Rev. 10/2016.) (Applicable in subcontracts exceeding \$5,500,000) ((When applicable, this clause, in its entirety, is hereby flowed down as if the language of the clause is contained within this document.)														
52.204-7000	Disclosur	e of Information. (Rev. 1	0/2016.)												
52.204.7008		nce with Safeguarding Cov Contracting Officer" with		tion Controls. (Rev. 10)/2016.)										
52.204-7012	Safeguare 12/2019.	ding Covered Defense Inf)	ormation and Cyber In	cident Reporting. (Rev	<i>'</i> .										
52.204-7015	Notice of	Authorized Disclosure of	Information for Litigat	tion Support. (Rev. 5/2	2016.)										
52.208-7000	Intent to	Furnish Precious Metals	as Government-Furnish	ned Material. (Rev. 12,	/1991.)										
52.208-7004		acting with Firms that are County. (Rev.5/2019.)	e owned or controlled I	by the Government of	а										
52.208-7009	Organiza	tional Conflict of Interest	– Major Defense Acqu	isition Program. (Rev.	5/2019.)										
52.209-7004	Subcontracting With Firms That Are Owned Or Controlled By The Government of a Terrorist. Country. (Rev. 5/2019.)														

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252.211-7003	Item Unique Identification and Valuation. (Rev. 3/2016.)			
252.217-7001	Surge Option. (Rev. 12/2018.)			
252.219-7004	Small Business Subcontracting Plan (Test Program). (Rev. 4/2018.)			
252.222-7006	Restrictions on the Use of Mandatory Arbitration Agreements. (Rev. 12/2010.)			
252.222-7007	Representation Regarding Combating Trafficking in Persons. (Rev. 1/2015).			
252.223-7001	Hazard Warning Labels. (Rev. 12/1991.)			
252.223-7002	Safety Precautions for Ammunition and Explosives. (Rev.05/1994)			
252.223-7003	Change In Place Of Performance – Ammunition and Explosives. (Rev. 12/1991.)			
252.223-7006 Alt 1	Prohibition on Storage, Treatment, and Disposal of Toxic or Hazardous Materials - Basic. (Rev. 9/2014.)			
252.223-7007	Safeguarding Sensitive Conventional Arms, Ammunition, and Explosives. (Rev. 9/1999.)			
252.225-7000	Buy American — Balance of Payments Program Certificate - Basic. (Rev. 12/2017.)			
252.225-7002	Qualifying Country Sources as Subcontractors. (Rev. 12/2017.)			
252.225-7003	Report of Intended Performance Outside the United States and Canada Submission with Offer. (Rev. 10/2015.)			
252.225-7004	Report of Intended Performance Outside the United States and Canada — Submission after Award. (Rev. 10/2015.) Applicable to first tier subcontracts over \$550,000. Paragraphs (c)(4) and (c)(5) are omitted. Seller shall provide reports to the Buyer in substantially the form prescribed in the DFARS.			
252.225-7007	Prohibition on Acquisition of United States Munition List Items From Communist Chinese Military Companies. (Rev. 12/2018)			
252.225-7008	Restriction on Acquisition of Specialty Metals. (Rev. 3/2013.)			
252.225-7009	Restriction on Acquisition of Certain Articles Containing Specialty Metals. (Rev. 10/2014.)			
252.225-7010	Commercial Derivative Military Article – Specialty Metals Compliance Certificate. (Rev. 7/2009.)			
252.225-7012	Preference for Certain Domestic Commodities. (Rev. 12/2017.)			
252.225-7013	Duty-Free Entry. (Rev. 4/2020.) The Buyer will obtain from the Government duty-free entry certificates and afford such assistance as appropriate to obtain the duty-free entry of qualifying country supplies for which the shipping documents bear the notation specified in paragraph (f) of this clause.			

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252.225-7015	Restriction on Acquisition of Hand or Measuring Tools. (Rev. 6/2005.)				
252.225-7016	Restriction on Acquisition of Ball and Roller Bearings. (Rev. 6/2011.)				
252.225-7025	Restriction on Acquisition of Forgings. (Rev. 12/2009.)				
252.225-7028	Exclusionary Policies and Practices of Foreign Governments. (Rev. 4/2003.)				
252.225-7030	Restriction on Acquisition of Carbon, Alloy, and Armor Steel Plate. (Rev. 12/2006.)				
252.225-7033	Waiver of United Kingdom Levies. (Rev. 4/2003.)				
252.225-7040	Contractor Personnel Supporting U.S. Armed Forces Deployed Outside the United States. (Rev. 10/2015.)				
252.225-7048	Export-Controlled Items. (Rev. 06/2013)				
252.226-7001	Utilization of Indian Organizations, Indian-Owned Economic Enterprises And Native Hawaiian Small Business Concerns. (Rev. 4/2019.)				
252.227-7013	Rights in Technical Data – Noncommercial Items. (Rev. 2/2014.) "[T]o the Contractor" is deleted from (b)(1)(vi) and "contract or" and "thereunder" is deleted from (b)(1)(ix). "Buyer or" is added before "Government" in (c) and (i). The second and third occurrences of "Contracting Officer" are changed to "Government" in (e)(4) "And the Government" is added after "parties" in (h)(1). In (h)(2) "sixty (60)" is changed to "fifty (50)" days. No substitutions for "Government" are made.				
252.227-7014	Rights in Noncommercial Computer Software and Noncommercial Computer Software Documentation. (Rev. 2/2014.) "[T]o the Contractor" is deleted from (b)(1)(iii) and "contract or" and "thereunder" is deleted from (b)(1)(vi). "Buyer or" is added before "Government" in (i). The second and third occurrences of "Contracting Officer" have been changed to "Government" in (e)(4). "And the Government" is added after "parties" in (h)(1). In (h)(2) "sixty (60)" is changed to "fifty (50)" days. No substitutions for "Government" are made.				
252.227-7015	Technical Data Commercial Items. (Rev. 2/2014.)				
252.227-7016	Rights in Bid or Proposal Information. (Rev. 1/2011.) No substitutions for "Government" or "Contracting Officer" are made.				
252.227-7019	Validation of Asserted Restrictions — Computer Software. (Rev. 9/2016.) "Buyer's Purchasing Representative" is substituted for "Contracting Officer" in paragraph (b), otherwise no substitutions are made for "Contracting Officer" or "Government." In paragraphs (f)(5) and (f)(6) "the prime contract" is substituted for "this contract." This clause is required to be flowed down to subcontractors at all levels that are furnishing computer software for U.S. Government end use.				
252.227-7025	Limitations On The Use or Disclosure of Government-Furnished Information Marked with Restrictive Legends. (Rev. 5/2013.)				
252.227-7027	Deferred Ordering of Technical Data or Computer Software. (Rev. 4/1988.)				
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252.227-7028	Technical Data or Computer Software Previously Delivered to the Government. (Rev.	П		
252.227-7028	6/1995.)	Ш		
252-227-7030	Technical Data — Withholding of Payment. (Rev. 3/2000.) "Buyer" is substituted for "Contracting Officer" in paragraph (a). In paragraph (b), "or Buyer" is added after "Government."			
252.227-7037	Validation of Restrictive Markings on Technical Data. (Rev. 9/2016.) In paragraph (b), "Contractor's" remains in the clause with a lower case "c." In paragraphs (c) and (d)(1), "hereunder" is inserted after "subcontract." In paragraphs (f) and (g)(2)(i), change "this contract" to "the prime contract," and in paragraph (i), change "a contract" to "the prime contract." No substitutions for "Government" or "Contracting Officer" are made. This clause is required to be flowed down to subcontractors at all levels that are delivering technical data.			
252.228-7005	Accident Reporting and Investigation Involving Aircraft, Missiles, and Space Launch Vehicles. (Rev. 11/2019.)			
252.231-7000	Supplemental Cost Principles. (Rev. 12/1991.)			
252.234-7002	Earned Value Management System. (Rev. 9/2015.), (DEV 2015-00017)			
252.234-7004	Cost and Software Data Reporting System. (Rev. 11/2014.)			
252.235-7003	Frequency Authorization. (Rev. 3/2014.)			
252.236-7000	Modification Proposals — Price Breakdown. (Rev. 12/1991.)			
252.237-7010	Prohibition on Interrogation of Detainees by Contractor Personnel. (Rev. 6/2013.)			
252.242-7004	Material Management and Accounting System. (Rev. 5/2011.)			
252.243-7001	Pricing of Contract Modifications. (Rev. 12/1991.)			
252.243-7002	Request for Equitable Adjustments. (Rev. 12/2012.)			
252.244-7000	Subcontracts for Commercial Items and Commercial Components (DOD Contracts). (Rev. 6/2013.)			
252.244-7001	Contractor Purchasing System Administration. (Rev. 5/2014.)			
252.245-7003	Contractor Property Management System Administration. (Rev. 4/2012.)			
252.245-7005	Management and Reporting of Government Property. (Rev. 1/2024.)			
252.246-7003	Notification of Potential Safety Issues. (Rev. 6/2013.)			
252.246-7007	Contractor Counterfeit Electronic Part Detection and Avoidance System. (Rev. 8/2016.)			

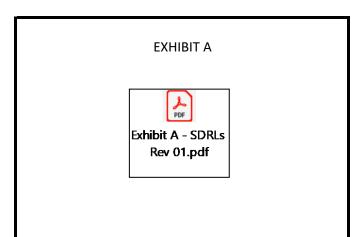
252.246-7008	Sources of Electronic Parts. (Rev. 5/2018.)				
252.247-7023	Transportation of Supplies by Sea - Basic. (Rev. 02/2019.)				
General Question DFARS01	Do you flow DFARS clauses to your suppliers?		If yes, provide document showing example of FAR requirements flowed to suppliers.		
General Question DFARS02	Do you flow any GD-OTS T&C's to your suppliers?		If yes, provide document showing example of T&C's requirements flowed to suppliers.		
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#	Question Number	Risk Category	Issue Category	Action Item Description and Action to be Taken	Responsible Person (Lead)	Required Completion Date	Actual Completion Date	Status
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Attachment 0012 PROCESS CHANGES

REF#	Description of Changes
100	Design Changes
101	Design changes or changes resulting in change to system MOD designation
102	Any change impacting safety or system performance requirements
103	Changes that affect items requiring outside agency involvement (i.e. Navy Weapon System Explosive Safety Review Board (WSESRB), Army Fuze Board, etc.)
104	Explosive Salery Review Board (W SESRB), Army Fuze Board, etc.) Changes that impact either system or component level interface requirements
105	Changes resulting from unexpected events such as part obsolescence
106	Use of a lower reliability part
107	77.
	Performance data for the new or redesigned item not sufficient to demonstrate that it will perform to the same extent as the item it is replacing
200	Changes to Manufacturing Facility
201	Manufacturing plant location change for explosives or an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
202	Manufacturing plant location change for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
203	Out of production over twelve months for explosives or an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
204	Out of production over twelve months for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
205	Addition of a production line for explosives or an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
206	Addition of a production line for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
207	Dismantling and restarting the production line for explosives or an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
208	Dismantling and restarting the production line for an item without a characteristic classified as Safety. Special, Critical, Major or Minor.
209	Distributioning and researcing the production line for an item without a characteristic classified as Safety, Special, Critical, Major or Minor. Machine Control Upgrades for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
210	Machine Control Opgrades for an item with a characteristic classified as Safety, Special, Critical, Major or Minor. Machine Control Upgrades for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
211	Replacing an existing piece of machinery or test equipment for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
212	Replacing an existing piece of machinery or test equipment for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
213	Adding a new machine for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
214	Adding a new machine for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
215	Machine Modification for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
216	Machine Modification for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
217	Changing the sequence of the manufacturing process that affects explosives or for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
218	Changing the sequence of the manufacturing process for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
219	Moving test equipment/machines within a facility for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
220	Moving test equipment/machines within a facility for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
300	Changes to Manufacturing Processes
301	Major change in manufacturing processes (i.e. Casting instead of forging or hog-out)
	Minor change in manufacturing process (i.e. Heating/Cooling durations, new rework processes, new
302	lubricant material, in-process dimensional range) that affects explosives or for an item with a characteristic classified as Safety, Special, Critical, Major or
	Minor. Minor change in manufacturing process (i.e. Heating/Cooling durations, new rework processes, new
303	
	lubricant material, in-process dimensional range) for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
304	Replacement or major repairs to a casting and press molds for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
305	Replacement or major repairs to a casting and press molds for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
306	Minor changes to casting and press molds to maintain parting lines and reduce flashing for an item with a characteristic classified as Safety, Special,
307	Critical, Major or Minor. Minor changes to casting and press molds to maintain parting lines and reduce flashing for an item without a characteristic classified as Safety, Special,
	Critical, Major or Minor.
308	Preventative Maintenance or replacement of normal machining wear items (i.e. saw blades, cutting tools, etc.)
309 310	Performing normal machine offsets due to tool wear Minor changes to work instructions that have no effect on the process (i.e. clarification)
310	Minor changes to work instructions that have no effect on the process (i.e. clarification) Changes to Material or Supply of Material
401	Change in supplier of explosives or end item part for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
402	Change in supplier of end item part for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
403	Change in supplier of the material for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
404	Change in supplier of the material for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
405	Change in supplier for component within an end item part with a characteristic classified as Safety, Special, Critical, Major or Minor.
406	Change in supplier for component within an end item part without a characteristic classified as Safety, Special, Critical, Major or Minor.
407	Change from one qualified test laboratory to another qualified test laboratory for an item with a characteristic classified as Safety, Special, Critical, Major or Minor.
408	Change from one qualified test laboratory to another qualified test laboratory for an item without a characteristic classified as Safety, Special, Critical, Major or Minor.
500	Major or Minor. Plating and Coating
501	New Supplier or Change in Supplier for Plating or Coating
502	Changes in the supply of chemicals used for cleaning or processing during Plating or Coating
503	Changes in cleaning, process times, temperatures, chemical concentrations, etc. used during Plating or Coating
600	Changes Not Listed within Attachment 12



Document QS-CK-53.17.2 Change Log

Revision	Date	Reason for Change
_	2/1/2022	Initial Release
A	3/15/2024	On the Instruction tab: noted the document contains macros, updated link to GD-OTS Supplier Portal, and clarified that SPRV documents should be included in Master Supplier Folder; Update Packaging tab question 38 to include corrosion presentation; updated Quality Clause tab to reflect latest revision of QS-AS-52.0.2 that included changes to Q736 and Q741; updated FARs to include 52.204-24, 52.204-25, and 52.204-27; updated Exhibit A.
В	6/3/2024	In the DFARS Clause Compliance tab, incorporated changes from Modification P0056 by removing 252.245-7001 & 252.245-7004 and adding 252.245.7005.
С	8/27/2024	Added the Risk Assessment Review tab, added GD-OTS Workflow and changed format of Read Me First instructions to be in Powerpoint instead of Excel.